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7 **CORRESPONDING AUTHOR CONTACT INFORMATION**

Abstract

 This study explores the effects of dietary tryptophan (Trp) supplementation on stress mitigation and production parameters in aging laying hens housed under high-density conditions. A total of 700 Hy-line laying hens, aged 70 12 weeks, were used in the experiment. The hens were divided into four groups, receiving diets supplemented with 0%, 0.25%, 1%, and 2% Trp over a four-week period. The study aimed to evaluate the impact of Trp on Hen-Day Egg Production (HDEP), egg mass, feed conversion ratio (FCR), and a range of physiological and biochemical stress indicators. The results indicated a quadratic response in HDEP and egg mass, with optimal production achieved at 1% Trp supplementation. Egg weight was linearly decreased by Trp supplementation. The FCR was quadratically affected, with lower FCR achieved at 0.25% and 1% Trp supplementation. The content of white blood cells, heterophiles, lymphocytes, and monocytes in blood was linearly reduced by supplementation of Trp. A linear decrease in the content of red blood cells, hemoglobin, and hematocrit was observed with the supplementation of Trp. The concentration of triglyceride was linearly decreased, and an increasing quadratic response was observed up to the level of 1% Trp inclusion and decreased thereafter. The content of glucose in blood was linearly increased by supplementation of Trp. the concentration of immunoprecipitation and lactate dehydrogenase was linearly decreased 23 with supplementation of Trp. The concentration of blood corticosterone was higher in laying hens fed 0 and 0.25% of Trp compared with 1 and 2% supplementation. The concentration of blood serotonin was higher in laying hens fed 0.25 and 2% of Trp compared with 0% supplementation. In week 4, an increasing linear response was observed by Trp inclusion for yolk color, shell strength, and shell thickness. The study concludes that 1% Trp supplementation not only enhances productivity and egg quality but also contributes to reduced stress for laying hens. nocytes in blood was linearly reduced by supplementation of Trp. A
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Keywords: layers, egg, corticosterone, serotonin, production, immunity

Introduction

 In modern poultry production, optimizing the health and productivity of laying hens is important to achieving sustainable and profitable outcomes [1]. Amino acids are essential components of protein synthesis and play a crucial role in the growth, maintenance, and overall well-being of poultry [2–4]. Among these, tryptophan (Trp) is an essential amino acid, which is a precursor of serotonin [5,6], a neurotransmitter that regulates mood, behavior, and stress responses [7,8]. It also contributes to the synthesis of melatonin and regulates circadian rhythms and immune responses [9]. The importance of Trp becomes evident in commercial poultry systems, where laying hens are often exposed to stressors such as high stocking densities in battery cages, limited mobility, and the physiological demands of sustained egg production [2,10,11]. These stressors, exacerbated in late production stages as hens age, can lead to heightened physiological strain, fatigue, and adverse behavioral and physiological responses [12]. Such responses include elevated corticosterone levels, impaired immune function, and reductions in egg quality [1–3,10]. The Trp role in serotonin production suggests it may help modulate stress responses and improve welfare. Addressing these challenges is critical for ensuring the welfare and productivity of hens, as well as maintaining egg quality and food safety. Given its role in serotonin synthesis, Trp supplementation may offer a nutritional strategy to mitigate stress and enhance overall hen welfare [6]. e of Trp becomes evident in commercial poultry systems, witressors such as high stocking densities in battery cages, linden
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 Although the stress-reducing properties of Trp have been acknowledged in poultry research, its effects on both stress biomarkers and key production parameters under high-stocking-density conditions remain incompletely understood. This study aims to address these gaps by investigating the effects of dietary Trp supplementation on laying hens at late production stages. The research focuses on egg production, yolk color, and shell thickness, alongside physiological and biochemical indicators such as lymphocyte count, triglyceride levels, lactate dehydrogenase activity, and corticosterone concentrations.

 Materials and Methods Ethical Statement

 The study was conducted at the laying hen facility of Kangwon National University, following approval from the Institutional Animal Care and Use Committee (IACUC) under ethical code: KW-220413-1.

Animals, Experimental Design, Diets, and Procedures

 The experiment utilized 700 Hy-line laying hens, acquired at 68 weeks of age, with an average 62 body weight of 2.01 \pm 0.16 kg. The study lasted for four weeks, following a two-week acclimatization period during which baseline data on egg production, egg weight, egg quality, and general health were recorded. At 70 weeks, the hens were randomly allocated to one of four dietary treatments: 0%, 0.25%, 1%, and 2% Trp supplementation, with each treatment replicated five times and each replicate consisting of 35 hens. The diets were based on a corn-SBM mixture (Table 1) and prepared at the university's facility using a horizontal feed mixer (1,200 kg capacity, 1 hp motor, KH super 15. H.P). To avoid cross-contamination, the control diet was mixed first, followed by the addition of Trp for the other groups. All feed was provided in mash form and was labelled with the preparation date, treatment code, and net weight. No coccidiostats, growth promoters, or antibiotics were included. The diet met the nutritional requirements specified by the Hy-line brown breeding company. Feed and water were provided ad libitum. The hens were housed in a temperature-controlled, windowless environment maintained at 20−22°C, with a 16-hour light/8- hour dark photoperiod. Enrichments, including perches and nesting areas, were provided in accordance with EU regulations. Each pen was equipped with 14 nipple drinkers (Big Dutchman mental Design, Diets, and Procedures

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 AG), a feeding trough providing 15 cm of space per hen, and a claw-shortening device, all housed 77 within a 6.19 m² area (2.25m \times 2.75m) providing 1,767 cm² per hen. The flock and facilities were monitored three times daily, at 9 am, 4 pm, and 8 pm.

Laying Performance and Egg Quality

 Performance metrics, including feed intake (FI) and body weight (BW), were recorded for 4 weeks. Hen-day egg production (HDEP) was calculated by dividing the total number of eggs produced by the number of hens alive during the period, then multiplying by 100. Egg quality assessments, including Haugh units (HU), yolk and albumin weights, yolk color, average egg weight (AEW), and albumin height, were conducted using an egg multi-tester (Tohoku Rhythm). Egg mass was determined as the product of HDEP percentage and AEW. The feed conversion ratio (FCR) was calculated by dividing the average daily FI by AEW. Albumin and yolk percentages were calculated as albumin weight or yolk weight divided by AEW, multiplied by 100. Eggshell strength was measured using a type II eggshell force gauge (Robotmation), while shell thickness was measured with a dial pipe gauge (Ozaki MFG.), focusing on the sharp and round edges, and the midsection, excluding the membrane. The eggshell color was assessed with a Chroma Meter CR-91 400 (Minolta Co., Osaka, Japan) using the CIE color system for lightness (L^*) , redness (a^*) , and yellowness (b*). is alive during the period, then multiplying by 100. Egg q
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Serum Metabolites and Hormones

 At the end of the experiment, blood samples (10 ml each) were collected from six hens per replicate via the wing vein [13]. Blood was drawn into non-treated vacuum tubes, left at 25°C for serum 96 separation, and then centrifuged at 3000× g for 15 minutes at 4°C. The serum was stored at −20°C until analysis. Serum metabolites, including total cholesterol, triglycerides, glucose, total protein,

 aspartate aminotransferase, alanine transaminase, creatinine, albumin, immunoprecipitation, lactate dehydrogenase, and insulin, were analyzed using commercial kits (Fujifilm Corp., Saitama, Japan) on an automated chemistry analyzer (Fuji Dri-chem 3500i, Fujifilm Corp, Tokyo, Japan). Calcium levels were measured colorimetrically using a biochemical analyzer (Hitachi modular system, Hitachi Ltd., Tokyo, Japan). Corticosterone levels were determined using an ELISA kit (Enzo Life Sciences, Farmingdale, NY, USA). On day 28, additional blood samples were taken to analyze white blood cell (WBC) and red blood cell (RBC) counts using Natt-Herrick solution. Hemolysis-free serum was stored at −80°C for further analysis. WBC, heterophils, lymphocytes, 106 monocytes, neutrophils, eosinophils, and basophils counts were conducted using the Hemavet® Hematology System (CDC Technologies). Hemoglobin concentration was measured using the cyanmethemoglobin method, and hematocrit was assessed via the microhematocrit method. Mean corpuscular volume, mean corpuscular hemoglobin, and mean corpuscular hemoglobin concentration were analyzed using a hematology analyzer (Fuji Dri-chem 3500i, Fujifilm Corp, Tokyo, Japan). rum was stored at -80°C for further analysis. WBC, hetero
phils, eosinophils, and basophils counts were conducted us
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Statistical Analyses

 Data analysis was performed using the Statistical Analysis System (SAS Institute, 2012). The pen, containing layer hens per treatment, served as the experimental unit for production performance and egg quality, and individual layer was considered as experimental unit for blood parameters and hormones. Tukey's multiple range test was used to detect differences in blood corticosterone and serotonin levels. Linear and quadratic orthogonal polynomial contrasts were applied to analyze performance parameters, blood metabolites, and egg quality data. Results were reported as means 119 and standard deviations, with significance thresholds set at $p < 0.01$ and $p < 0.05$.

 Results Performance and mortality In the period from 0 to 4 weeks of experiment, the HDEP showed an increasing quadratic response (P < 0.01) up to a maximum level of 84.7% with 1% Trp supplementation and decreased to 75.6 126 thereafter with 2% Trp supplementation (Table 2). An increasing quadratic response $(P < 0.01)$ was observed up to the level of 1% Trp inclusion for egg mass up to the level of 48.7% and 128 decreased thereafter. The FCR showed a decreasing quadratic response $(P < 0.01)$ up to a minimum ratio of 2.7 with 0.25% and 1% Trp supplementation and increased to 3 thereafter with 2% Trp supplementation. The effect of the levels of Trp on FI and mortality was not significant. **Blood parameters** The blood content of WBC, HE, LY, and MO was linearly reduced by supplementation of Trp. However, the effect of the levels of Trp on HE/LY, EO, and BA was not significant (Table 3). A linear decrease in the content of blood RBC, hemoglobin, and hematocrit was observed with the Fr. The FCR showed a decreasing quadratic response ($P < 0.0$

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 supplementation of Trp, however, the content of MCV, MCH, and MCHC was unaffected. The concentration of triglyceride was linearly decreased, and an increasing quadratic response was observed up to the level of 1% Trp inclusion and decreased thereafter (Table 4). The blood content of glucose was linearly increased by supplementation of Trp. The effect of the levels of Trp on total protein, aspartate aminotransferase, alanine transaminase, calcium, creatine, and albumin was not significant, however, the concentration of immunoprecipitation and lactate dehydrogenase was linearly decreased with supplementation of Trp. The concentration of blood corticosterone was higher in laying hens fed 0 and 0.25% of Trp compared with 1 and 2% supplementation (Figure 1a). The concentration of blood serotonin (Figure 1b) was higher in laying hens fed 0.25 and 2% of Trp compared with 0% supplementation.

Egg quality

148 At week 2, the haugh unit showed a decreasing quadratic response $(P < 0.05)$ up to a minimum of 79.2 with 0.25% Trp supplementation and increased thereafter with 1 and 2% Trp supplementation (Table 5). A decreasing quadratic response (P < 0.01) was observed up to the level of 0.25 and 1% Trp inclusion for yolk color and increased thereafter. The shell strength was linearly increased with supplementation of Trp. The effect of the levels of Trp on albumin height and shell thickness was not significant. The redness (a*) of shell was linearly reduced and the yellowness (b*) of shell 154 was linearly increased with the supplementation of Trp, however, the shell lightness (L^*) was unaffected. At week 4, the yolk color, shell strength, and shell thickness showed a linear increase 156 $(P < 0.05)$ with Trp supplementation, however, there was no difference in albumin height and 157 haugh unit. The shell lightness (L^*) showed an increasing quadratic response $(P < 0.05)$ up to a maximum of 56 with 0.25% Trp supplementation and decreased to 55.2 thereafter with 1 and 2% 159 Trp supplementation. The shell redness (a^*) and lightness (L^*) were unaffected. Example 1. The redness (a*) of shell was linearly reduced and the yellow
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Discussion

 The observed quadratic response in HDEP and egg mass, peaking at 1% Trp supplementation, is consistent with the role of Trp in modulating physiological processes related to stress and serotonin synthesis [3,6]. Serotonin is a neurotransmitter that can be synthesized from Trp with significant impact on mood regulation and stress response [5,12,14]. In poultry, serotonin influences a range of behaviors, including feeding, aggression, and social interaction [6,8,9], which can directly affect feed intake and overall productivity. The peak in HDEP and egg mass at 1% Trp supplementation suggests that this level optimizes the physiological benefits of serotonin without introducing metabolic imbalances. Beyond this threshold, the decline in HDEP and egg mass observed at 2% Trp supplementation could be indicative of a potential feedback inhibition mechanism or an

 imbalance in amino acid ratios. Excess Trp leads to the accumulation of metabolites that disrupt normal physiological functions [15], thereby decreasing nutrient absorption and utilization efficiency. These findings align with earlier research, which highlighted the importance of maintaining amino acid balance in poultry diets [4]. The reduction in FCR at the optimal level of Trp further supports the hypothesis that appropriate Trp supplementation enhances nutrient utilization efficiency. This improvement in FCR may be due to reduced stress, which conserves energy that would otherwise be expended in coping mechanisms.

 The observed linear reduction in WBC count, lymphocytes, and monocytes, alongside decreased levels of triglycerides and corticosterone, indicates that Trp supplementation exerts a systemic anti-inflammatory and anti-stress effect in laying hens. This effect is likely facilitated by the conversion of Trp into serotonin, a neurotransmitter that not only modulates mood and behavior but also plays a crucial role in regulating immune responses and reducing stress-induced hormonal secretion [7]. Corticosterone is a glucocorticoid hormone that can suppress immune function, disrupt metabolic processes, and reduce metabolic efficiency [12,13,16]. The reduction in corticosterone levels with Trp supplementation suggests a mitigated stress response. The decrease in triglyceride levels points to improved lipid metabolism, which is linked to more efficient hepatic function [17]. This metabolic improvement could result from a combination of reduced stress and improved nutrient assimilation. These findings align with previous research by Kwon et al. [10], which also reported the immunomodulatory benefits of dietary Trp in laying hens by improving immune homeostasis under stress conditions. This impact on immune and metabolic parameters highlights the role of Trp in enhancing poultry health. ar reduction in WBC count, lymphocytes, and monocytes, a
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and anti-stress effect in laying hens. This effect is likely
into serotonin, a neurotransmitter that not o

 The enhancements in egg yolk color and shell strength observed at optimal Trp supplementation levels can be attributed to reduced oxidative stress and improved mineral metabolism by serotonin. Serotonin role in modulating oxidative stress is well-documented [6,8,14], and it likely contributes to the protection of egg components from oxidative damage and maintaining yolk integrity and

 shell robustness [6]. The observed decline in haugh unit and shell strength at lower Trp levels (0.25%) suggests that insufficient Trp may hinder protein synthesis and the processes involved in shell formation. Furthermore, the increase in yolk pigmentation and yellowness with higher Trp supplementation could be linked to more efficient absorption and deposition of carotenoids. This is supported by the quadratic response pattern observed, indicating an optimal range for Trp effects 201 on pigmentation. Conversely, the linear decrease in shell redness and consistent lightness (L^*) across Trp levels might be attributed to changes in calcium metabolism and pigment deposition, which are influenced by the overall dietary composition and the metabolic state of the hens [8]. These findings collectively suggest that Trp plays a crucial role in modulating factors that affect egg quality, highlighting the importance of precise Trp supplementation in optimizing both the nutritional and egg quality.

 Overall, the results of this study underscore the importance of optimal Trp supplementation in laying hen diets, not only for enhancing performance and egg quality but also for reducing stress. The findings suggest a 1% Trp supplementation is required to maximize these benefits, with implications for feed formulation strategies aimed at improving both animal welfare and product 211 quality in the poultry industry. read by the overall dietary composition and the metabolic st
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273 **Tables**

Table 1. Ingredient and chemical composition of basal diets (as-fed).

Item	Trp supplements, %					
	$\boldsymbol{0}$	0.25	$\mathbf{1}$	$\overline{2}$		
Ingredient, %						
Corn	65.20	64.98	64.41	63.62		
Wheat bran	1.53	1.53	1.53	1.53		
Soybean meal	21.00	20.95	20.75	20.50		
Animal fat	1.50	1.51	1.53	1.55		
Limestone	8.55	8.55	8.55	8.55		
Tricalcium phosphate	1.40	1.40	1.40	1.40		
Vitamin and mineral premix ^a	0.32	0.32	0.32	0.32		
Sodium chloride	0.31	0.31	0.31	0.31		
L-Lys, 78%		0.005	0.010	0.020		
DL-Met, 50%	0.190	0.192	0.195	0.200		
L-Trp, 98%		0.25	1.00	2.00		
Total	100.0	100.0	100.0	100.0		
Calculated composition						
ME, kcal/kg	2,750	2,750	2,750	2,750		
Ca, %	3.50	3.50	3.50	3.50		
P, %	0.80	0.80	0.80	0.80		
Lys	0.76	0.76	0.76	0.76		
Met	0.37	0.37	0.37	0.37		
Met-Cys	0.63	0.63	0.63	0.63		
Trp	0.24	0.49	1.22	2.20		

ME, metabolizable energy.

^a Provides per kilogram of diet: vitamin A, 10,000 IU; cholecalciferol, 2000 IU; vitamin E, 0.25 IU; vitamin K3, 2 mg; vitamin B12, 10 mg; choline, 250 mg; folacin, 1 mg; niacin, 30 mg; pantothenic acid, 10 mg; pyridoxine, 3 mg; riboflavin, 6 mg; thiamine, 2 mg; ethoxyquin, 125 mg; Co, 0.3 mg; Cu, 10 mg; Fe, 60 mg; I, 0.5 mg; Mn, 40 mg; Se, 0.2 mg; Zn, 50 mg.

Item		Trp supplements, %					
	θ	0.25		$\overline{2}$	SEM	Linear	Quadratic
HDEP, %	67.3	72.9	74.7	65.6	0.87	0.254	${<}001$
Egg weight, g	65.2	65.1	64.3	63.2	0.08	${<}001$	0.827
Egg mass, $g/hen/d$	50.4	54.0	54.5	47.8	0.56	0.612	< .001
FI, g	127.9	128.9	130.5	130.1	1.12	0.509	0.613
FCR, g FI/ g egg mass	2.54	2.39	2.40	2.72	0.04	0.278	0.001
Mortality, %	0.04	0.00	0.09	0.09	0.03	0.749	0.239

Table 2. Effects of Trp supplementation on production performance of laying hens.

HDEP, hen-day egg production; FCR, feed conversion ratio; FI, feed intake.

¹HDEP= (100 × number of eggs laid) / (number of hens × days)

²Egg mass = (egg production \times egg weight) / 100 Reg production × egg weight) / 100

Table 3. Effects of Trp supplementation on leukocytes and erythrocytes of laying hens.

WBC, white blood cells; HE, heterophile; LY, lymphocyte; MO, monocyte; EO, eosinophil; BA, basophil; RBC, red blood cells; Hb, hemoglobin; HCT, hematocrit; MCV, mean corpuscular volume; MCH, mean corpuscular hemoglobin; MCHC, mean corpuscular hemoglobin concentration.

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. .	Trp supplements, %						
Item	θ	0.25		$\overline{2}$	SEM	Linear	Quadratic
Total cholesterol, mg/dL	132.0	154.3	164.4	130.6	6.96	0.701	0.057
Triglyceride, mg/dL	1,289	1,168	1,343	935	47.0	< .001	0.043
Glucose, mg/dL	109.8	86.5	117.8	130.1	4.49	< .001	0.627
Total protein, mg/dL	5.91	6.02	6.10	5.63	0.09	0.134	0.102
AST, U/L	192.6	222.3	178.5	198.2	11.05	0.710	0.638
ALT, U/L	0.90	0.91	0.62	0.80	0.07	0.303	0.210
Calcium, mg/dL	27.8	27.1	28.6	25.7	0.37	0.058	0.051
Creatine	0.30	0.31	0.30	0.30	0.01	0.839	0.896
Albumin	2.19	2.10	2.20	2.11	0.02	0.918	0.675
IP	8.00	8.11	8.30	6.82	0.22	0.030	0.130
LDH	1,287	1,601	1,363	1,077	69.5	0.042	0.212

Table 4. Effects of Trp supplementation on blood parameters of laying hens.

AST, aspartate aminotransferase; ALT, alanine transaminase; IP, immunoprecipitation; LDH, lactate dehydrogenase;

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Table 5. Effects of Trp supplementation on egg quality of laying hens.

	Trp supplements, %						
Item	$\overline{0}$	0.25	1	$\overline{2}$	SEM	Linear	Quadratic
Week 2							
Albumen height, mm	6.90	6.13	6.80	6.34	0.09	0.365	0.106
Haugh unit	83.8	79.2	81.5	80.8	0.40	0.113	0.034
Yolk color	8.72	8.52	8.52	9.12	0.07	0.254	0.001
Shell strength, kg/cm^2	3.62	3.80	3.83	4.14	0.07	0.020	0.521
Shell thickness, um	431.2	434.6	427.4	437.2	3.65	0.105	0.269
Shell color							
L^*	54.6	55.1	53.9	54.8	0.17	0.521	0.142
a^*	19.7	19.5	19.9	19.0	0.10	0.029	0.651
b^*	29.5	29.9	30.0	30.4	0.11	0.044	0.518
Week 4							
Albumen height, mm	6.40	6.23	6.27	6.25	0.12	0.405	0.214
Haugh unit	80.2	81.7	80.4	81.3	0.56	0.565	0.687
Yolk color	8.26	8.26	8.28	8.98	0.09	< .001	0.728
Shell strength, kg/cm^2	3.60	3.77	3.99	4.05	0.07	0.030	0.815
Shell thickness, um	432.0	432.8	440.4	452.6	4.31	0.002	0.689
Shell color							
L^*	54.9	56.0	55.2	55.2	0.20	0.089	0.031
a^*	19.8	19.0	19.3	19.4	0.11	0.317	0.252
b^*	30.4	30.6	30.4	30.9	0.09	0.204	0.896
L* lightness, a* redness, and b* yellowness							

