JAST (Journal of Animal Science and Technology) TITLE PAGE Upload this completed form to website with submission

3 ARTICLE INFORMATION	Fill in information in each box below
Article Type	Research article
Article Title (within 20 words without abbreviations)	Animal welfare indicators and stress response of broiler chickens raised at low and high stocking density
Running Title (within 10 words)	Animal welfare of stock density in broilers
Author	Chan Ho Kim ¹ , Ki Hyun Kim ¹ , Ju Lan Chun ¹ , Se Jin Lim ¹ , Jung Hwan Jeon ¹
Affiliation	¹ Animal Welfare Research Team, National Institute of Animal Science, Rural Development Administration, Wanju 55365, Korea
ORCID (for more information, please visit https://orcid.org)	Chan Ho Kim (https://orcid.org/0000-0003-2121-5249) Ki Hyun Kim (https://orcid.org/0000-0002-9834-2126) Ju Lan Chun (https://orcid.org/0000-0002-4618-586X) Se Jin Lim (https://orcid.org/0000-0002-0465-1666) Jung Hwan Jeon (https://orcid.org/0000-0001-9725-547X)
Competing interests	No potential conflict of interest relevant to this article was reported.
Funding sources State funding sources (grants, funding sources, equipment, and supplies). Include name and number of grant if available.	This work was carried out with the support of "Cooperative Research Program for Agriculture Science and Technology Development (Project No. RS-2021-RD009994)", Rural Development Administration, Republic of Korea
Acknowledgements	Not applicable.
Availability of data and material	Upon reasonable request, the datasets of this study can be available from the corresponding author.
Authors' contributions Please specify the authors' role using this form.	Conceptualization: Kim CH Data curation: Lim SJ, Jeon JH, Chun JL Formal analysis: Kim CH. Methodology: Kim CH, Kim KH Software: Kim CH Validation: Kim CH Investigation: Kim CH Writing - original draft: Kim CH. Writing - review & editing: Kim KH, Chun JL, Lim SJ, Jeon JH
Ethics approval and consent to participate	The experimental protocol was subject to review and approval by the Institutional Animal Care and Welfare Committee of the National Institute of Animal Science, Rural Development Administration, Republic of Korea (approval No. NIAS-2021-534)

4 5

0 CORRESPONDING AUTHOR CONTACT INFORMATION

For the corresponding author (responsible for correspondence, proofreading, and reprints)	Fill in information in each box below
First name, middle initial, last name	Chan Ho Kim
Email address – this is where your proofs will be sent	kch8059@korea.kr
Secondary Email address	kch110380@naver.com
Address	Animal Welfare Research Team, National Institute of Animal Science, Rural Development Administration, Wanju 55365, Korea
Cell phone number	+82-10-2020-7988
Office phone number	+82-63-238-7054
Fax number	+82-63-238-7057

8

Abstract

9 Stocking density is a crucial parameter that impacts animal welfare, performance, and economic 10 returns for producers. In our current investigation, we explored the influence of stocking density on the 11 growth performance, litter quality, footpad dermatitis, and corticosterone concentrations in broiler 12 chickens. Low and high stocking densities were defined as 16.7 birds/m^2 (certified for animal welfare, n = 13 32,000; initial BW = 42.1 \pm 0.32g; Arbor Acres) and 20.3 birds/m² (commercial farm, n = 32,000; initial 14 $BW = 42.9 \pm 0.31$; Arbor Acres), respectively. A basal diet typical of commercial standards was developed 15 to meet or surpass the nutritional requirements outlined by the National Research Council (NRC) for 16 broiler chickens. The control group was housed for 29 days to compare productivity and animal welfare indicators in high stocking density (20.3 birds/m²) as per livestock industry regulations and low stocking 17 18 density (16.7 birds/m²) according to animal welfare standards. During the grower periods (21-29 days) 19 and the overall period (0-29 days) of the experiment, feed intake and body weight were lower in the lower 20 stocking density group (p < .05). Additionally, the feed conversion ratio significantly improved at the lower stocking density. By day 29, the average footpad dermatitis score, litter moisture, NH₃ 21 22 concentration, and feather cleanliness were significantly higher at the higher stocking density. 23 Corticosterone concentrations decreased by 2.35% at the lower stocking density by day 29. These results 24 indicate that decreasing stocking density enhances the welfare and growth performance of broiler 25 chickens, as indicated by decreases in litter moisture, footpad dermatitis, and corticosterone 26 concentrations.

- 27
- 28 Keywords: Broiler; corticosterone; footpad dermatitis; litter moisture; stocking density
- 29

30 Introduction

31 Over the past few decades, efforts have been made in the poultry industry to increase production 32 output while minimizing production costs. In traditional broiler farming, optimal conditions include 33 providing birds with ample access to high-energy feed and water, ensuring effective disease control, and 34 maintaining modern housing facilities. Stocking density, which refers to the number of birds housed per 35 unit area, significantly influences bird welfare, performance, and economic outcomes for producers. In 36 Korea, both the Livestock Industry Act (39kg/m²; no more than 21 birds/m²) and the Animal Welfare 37 Standard (30 kg/m²; 16.6 birds/m²) have set specific limits on stocking density. High stocking densities 38 can lead to decreased productivity due to rapid temperature increases in the broiler house [1]. Consumers 39 now perceive stocking density as a crucial factor influencing animal welfare, believing that adhering to 40 higher welfare standards (i.e., lower stocking density) will yield higher-quality products [2].

41 Studies have indicated that feed intake [3] and growth performance [4] are influenced by stocking density. Additionally, broiler welfare is a significant concern in modern production systems [5]. Stress in 42 43 broilers can arise from various environmental factors, with stocking density being a key consideration [6]. 44 Elevated stocking densities have adverse effects on broiler performance, health, and immunity [7], 45 primarily attributed to limited access to feed and water [8]. Moreover, decreased airflow at the birds' level 46 hampers the dissipation of body heat [9]. High stocking density leads to an increase in ammonia 47 concentration levels in the litter due to elevated litter moisture [10]. The quality of the litter reflects the 48 amount of excrement produced. Excessively moist litter occurs when the moisture added to the litter 49 surpasses the rate of absorption [11]. As broilers are in constant direct contact with the litter, wet litter can 50 pose problems. Footpad dermatitis (FPD) [12], breast blisters [13], or hock burns are common 51 consequences. Footpad dermatitis can progress swiftly, initially manifesting as changes in skin coloration, 52 which then progress to erosions that may develop into ulcers. Concurrently, inflammatory responses and 53 hyperkeratosis of the pad surface may occur, resulting in the characteristic appearance of brown-black 54 lesions. Compared with lower stocking densities, higher stocking densities result in an increased 55 occurrence of FPD [14,15]. Footpad dermatitis can cause discomfort in birds, potentially leading to

56 decreased mobility [16]. External factors such as high stocking densities can also act as sources of 57 immune stress, disrupting immune homeostasis [17-19]. Factors like high stocking density have been 58 documented to cause reductions in the weights of primary and secondary lymphoid organs in broilers [20]. 59 Consequently, this reduction is associated with decreased lymphocyte counts and increased heterophil 60 counts, resulting in an elevated heterophil-to-lymphocyte (H:L) ratio. A high H:L ratio reliably indicates 61 elevated glucocorticoid concentrations [21]. Both in commercial and experimental environments, higher 62 stocking densities have been observed to induce alterations in behavior [22, 23]. Generally, as the number 63 of birds per housing area increases, there is a rise in abnormal behavior incidence and a reduction in 64 resting or lying down time. Although on-farm welfare status in broiler flocks has been reported, the 65 continuous monitoring welfare status including stress indicators (i.e., corticosterone) in broiler flocks has not been studied. Thus, in this study, we aimed to investigate the effects of different stocking densities 66 regulated by the Korean national animal husbandry laws and animal welfare certifications on growth 67 68 performance, litter quality, gas emissions, animal welfare scores, and corticosterone levels in broiler 69 chickens.

70

71 Materials and Methods

The experimental protocol underwent thorough review and received approval from the Institutional Animal Care and Welfare Committee of the National Institute of Animal Science, Rural Development Administration, Republic of Korea (approval No. NIAS-2021,534). This ensured adherence to ethical guidelines and standards throughout the study.

76

77 Birds and Experimental Design

Low and high stocking densities were defined as 16.7 birds/m² (Animal welfare certified farm, n = 32,000; initial BW = 42.1 ± 0.32 g) and 20.3 birds/m² (commercial farm; n = 32,155; initial BW = $42.9 \pm$ 0.31 g), respectively (Table 1). Broiler strain used in this study were straight-run Arbor Acres. All chicks were fed commercially available corn and soybean meal-based starter and grower diets that met NRC requirements [24]. (Table 2). To compare the productivity of animals based on the stocking density of 83 livestock industry act and the stocking density of animal welfare certification standards. The control 84 group was reared for 29 days to compare productivity and animal welfare indicators in high-density 85 housing according to livestock industry act and low-density housing according to animal welfare 86 certification standards as the treatment. In the first week of the experiment, the brooder house and barn 87 were kept at a steady temperature of 32°C, which then gradually decreased to 26°C by the end of the 88 study. The lighting schedule started with 23 hours of light and 1 hour of darkness on day 0, with daylight 89 gradually reducing until it settled at 18 hours of light and 6 hours of darkness by day 5. This lighting 90 regimen remained constant until day 29. The farm visits were made on July and August. During each visit, 91 the indoor observations were performed in 2 broiler houses per farm.

92

93 *Growth performance*

94 On 21 and 29 days, 90 birds were randomly chosen from each farm and weighed. The feed 95 conversion ratio (FCR) was computed for each experimental unit by dividing the total feed intake (in 96 kilograms) by the total live bird weight gain (in kilograms). Average feed intake per bird and FCR were 97 determined per housing unit. Mortality was monitored daily during the experiment by the farm's owner 98 and mortality rates were calculated.

99

100 *Litter moisture and gas emissions*

Litter samples were collected from 6 preassigned locations (Figure 1) on each farm at both 21 and 29 days, and the moisture content was assessed following the AOAC method 934.01 [25]. Gas emissions from the litter were determined by sampling litter gas using a Gastec Gas sampling Pump (Model GV-100, Gastec Corp., Ayas-city, Japan) equipped with Gastec detector Tubes No. 3 M and 3 La for ammonia, and No. 4LL and 4LK for hydrogen sulfide.

106

107 Animal welfare indicators (FPD, hock burn, and feather cleanliness)

108 On the 21st and 29th, fences were erected around six sampling points on each farm and 15 birds were

109 sampled at each of the six randomly selected points, for a total of 90 birds per farm. Footpad dermatitis

110 was assessed for both feet using the Swedish classification system, where scores ranged from 1 (no 111 lesions) to 3 (deep lesions with ulcers or scabs, indicative of bumblefoot) [26]. Hock burns were 112 evaluated on both hocks according to The Welfare Quality Consortium's scoring system, with scores 113 ranging from 1 (no hock burn) to 3 (presence of large black spots) [26]. Feather cleanliness was 114 determined by examining the breasts and assigning a cleanliness score between 1 and 3, with 1 indicating 115 clean and 3 indicating very dirty conditions [Figure 2,26].

116

117 Stress hormones (corticosterone) in the blood

118 To assess the variation in stress levels associated with different stocking densities, corticosterone 119 levels were measured as part of the circulating hormone profile. At six time points at 21 and 29 days of 120 age at each stocking density, blood samples were collected from the wing vein of 10 randomly selected 121 birds per treatment. These samples were collected in EDTA-coated BD Vacutainer tubes (Becton 122 Dickinson, Franklin Lakes, NJ, USA) and stored at -70°C until analysis. Corticosterone levels were 123 quantified using a chicken corticosterone ELISA kit (Wuhan Fine Biotech Co. Ltd., Wuhan, China). The 124 antigen-coated 96-well plate underwent dual washes before the addition of 50 µL of sample and 50 µL of 125 biotin-labeled antibody, followed by incubation at 37°C for 45 minutes. After three wash cycles, the plate 126 was treated with HRP Conjugate working solution and incubated for 30 minutes at 37°C. Following five 127 additional washes, the plate was developed with TMB substrate, and absorbance readings were measured 128 at 450 nm using a spectrophotometer (Epoch 2; BioTek Instrument, Inc., VT, USA), with stop solution 129 applied subsequently.

130

131 Statistical analysis

The data underwent analysis using the analysis of variance (ANOVA) technique within SAS (SAS Institute, Inc., Cary, NC, USA), employing a fully randomized design and the Proc Mixed procedure. Any potential outliers were scrutinized using SAS's UNIVARIATE procedure, which revealed no outliers. To assess differences between the least-squares means, the PDIFF option was utilized alongside a t-test. When examining animal welfare indicators, a chi-square test was employed, resorting to Fisher's Exact Test when the expected frequency fell below 5 in the chi-square test. Output values were summarized using a macro program designed to assign letter groups [27]. Significance levels and trends for statistical tests were set at p < .05 and $.05 \le p \le .10$, respectively.

140

141 **Results**

142 Stock density had no effect on BW gain, feed intake, feed conversion ratio, and mortality during the 143 starter period (0 to 21 days) of the experiment. During the experiment's grower (21 to 29 days) and 144 overall (0–29 d) periods, BW gain and feed intake increased (p < .05) at the low stocking density. In addition, the feed conversion ratio was improved (p < .05) at the lower stocking density (Table 3). On day 145 146 21 of the experiment, stock density had no effect on the moisture content of the litter or the gas emissions 147 (CO₂ and NH₃). However, litter moisture and ammonia (NH₃) contents decreased (p < .05) at the low 148 stocking density on day 29, whereas carbon dioxide (CO₂) concentration was not affected (Table 4). Hock 149 burns and feather cleanliness were unaffected by stock density on day 21 of the trial. However, the average FPD score increased significantly (p < .05) at the higher stocking density. The frequency of a 150 151 score of 1 (no lesions) also decreased by 10% as the stock density increased. At the end of the experiment 152 (day 29), the average scores for FPD and feather cleanliness increased significantly (p < .05) at the higher 153 stocking density at the end of the experiment (day 29), but there was no influence on hock burn. The ratio 154 of score 2 (mild lesions) to score 3 (severe lesions) increased by 7.78% at the higher stocking density at 155 the end of the experiment (Table 5 and Figure 3). Corticosterone concentrations were unaffected by stock 156 density on day 21 of the experiment. However, the corticosterone concentration decreased significantly (p 157 < .05) by 2.35% at before the end of the trial (Table 6).

158

159 **Discussion**

Broilers reared at higher stocking densities displayed reduced final body weights in contrast to birds reared at lower densities. This correlation is in line with earlier research findings, which suggested that

162 broilers raised at a stocking density of 10 birds/m² achieved superior weight gain compared to those 163 raised at densities of 13 or 16 birds/m² [2]. Thomas et al. [28] suggested that broilers housed at a density 164 of 5 birds/ m^2 exhibited accelerated growth and higher feed intake compared to those accommodated at 165 densities of 10, 15 or 20 birds/ m^2 . In the present investigation, elevating stocking density led to 166 reductions in both body weight and feed intake among the broiler under study. This finding is consistent 167 with prior studies demonstrating that broiler growth performance is compromised at higher stocking 168 densities compared to that at lower densities [1.29,30]. High-density rearing often leads to decreased 169 productivity attributed to diminished feed intake resulting from constrained feeding space, as commonly 170 reported in literature [4]. The difference in the change in weight with stocking density between 21 to 29 171 days of age is likely to be due to differences in feed intake as the broiler grow. These observations have 172 been attributed to various environmental and behavioral factors. Birds housed at high stocking densities, 173 which restricts their movement, often experience limited access to feeders and drinkers [29]. Additionally, 174 as noted by Feddes et al. [1], birds raised at high stocking densities may experience moderate heat stress 175 due to reduced heat dissipation caused by overcrowding. Litter moisture plays a role in the development 176 of FPD and hock burns [31,32]. Studies suggest that litter moisture levels are influenced by house 177 ventilation and drinker design [33]. Raising birds at elevated densities correlates with heightened excreta 178 output, and prolonged exposure to damp litter can contribute to the development of contact dermatitis [14]. 179 As stocking density increases, the amount of wet litter in the barn tends to increase, and activity levels 180 decrease as chickens develop leg problems [34]. Footpad dermatitis, one of the major diseases in the 181 poultry industry, is also directly related to economic losses [12]. Meluzzi et al. [33] demonstrated a higher 182 incidence of FPD with increased litter moisture, while de Jong et al. [32] induced FPD in broilers by 183 elevating litter moisture content. Previous studies have also linked higher stocking densities to poorer 184 footpad scores in broilers [14,22]. Enhancing litter quality is a crucial step in FPD control. However, litter 185 management poses challenges in Korea due to its humid climate. Ammonia accumulation in poultry 186 houses originates from nitrogen present in broiler feces and undigested protein [35,36]. Exposure of 187 poultry to elevated levels of ammonia can lead to irritation of the mucous membranes in the ocular and 188 respiratory systems, thereby increasing susceptibility to respiratory diseases and negatively impacting

189 feed conversion efficiency [37]. According to Cheon et al. [38] prolonged exposure to ammonia 190 concentrations of 20 ppm resulted in reduced appetite and growth inhibition, while productivity and 191 carcass quality deteriorated at 40 ppm. Kristensen and Wathes [37] recommended maintaining ammonia 192 concentrations at 25 ppm or below for poultry welfare. Nevertheless, it was observed that ammonia 193 concentrations remained low on the high-density farm, indicating no concerns regarding ammonia levels 194 arising from this study. Litter quality is influenced by factors such as material type, depth, friability, 195 moisture, as well as housing, technical equipment, and management practices. From a welfare standpoint, 196 excessively high stocking densities may result in issues such as increased airborne ammonia and heat 197 production from the birds, leading to stressful conditions and potential mortality among hens. FPD is a 198 crucial aspect of welfare. In severe cases, lesions from FPD may cause pain, which, combined with 199 deteriorating health, poses a welfare concern. FPD and hock burns, both forms of contact dermatitis, serve 200 as indicators of leg health and are influenced by litter moisture content and overall condition [5,31,39]. 201 Moreover, body weight itself plays a significant role, with a greater impact on the prevalence of hock 202 burns compared to FPD [40,41]. Feather cleanliness, or dirtiness, is also influenced by litter condition and 203 affects thermoregulation [28]. A strong and positive correlation has been reported between heavily soiled 204 feathers and severe FPD [40]. The observed differences in welfare indicators in this study could be 205 attributed to the increased likelihood of birds encountering wet or contaminated litter, depending on the 206 stocking density [4,42,43]. Moreover, the stocking density is associated with litter quality and can also 207 affect feather cleanliness [44]. Therefore, adhering to welfare certification standards for broilers, which 208 include effective litter management, has the potential to improve conditions such as FPD and hock burns 209 and improve feather cleanliness. de Jong et al. [32] demonstrated that increasing litter moisture content 210 induced FPD in broilers, highlighting the importance of enhancing litter quality in FPD control. However, 211 managing litter in Korea poses challenges due to its humid climate. Overall, our study revealed that 212 welfare-certified farms, compared to conventional farms, exhibited improvements in FPD and feather 213 cleanliness, indicating enhanced welfare status. Corticosterone has been established as a biological stress 214 indicator in various species, including poultry [45]. Analyzing broiler feces and feather corticosterone 215 provides a non-invasive method for quantifying stress hormone levels [46]. Blood corticosterone

216 concentration is commonly used to evaluate environmental stress in poultry [47]. Kang et al. [48] noted 217 that increased stocking density resulted in higher total plasma corticosterone concentration. Hocking et al. 218 [49] observed that at 36 days of age, the mean corticosterone concentration in broiler breeders was 0.5 219 ng/mL under normal stocking density (9 birds/m²). Son et al. [50] discovered that laying hens exhibited 220 significantly lower plasma corticosterone concentrations at 500 cm² than at 750 cm²/bird, suggesting that 221 social stressors may contribute to elevated corticosterone levels in hens. Subsequent research indicated 222 that as the population density increased, blood corticosterone concentration rose due to competition 223 among birds for feeding and watering spaces [51]. However, according to Buijs et al. [52], stocking 224 density showed no significant effect on fecal corticosterone levels. Moreover, another study indicated that 225 blood corticosterone concentration does not exhibit a correlation with stocking density [53]. According to 226 Thaxton et al. [54], stocking densities ranging from 30 to 45 kg/m² were found to not induce stress, as 227 evidenced by various physiological markers derived from blood samples, such as the heterophil-to-228 lymphocyte ratio, corticosterone levels, glucose, and cholesterol. The authors underscored that while 229 stress parameters remained unaffected within this stocking density range, it does not necessarily indicate 230 improved welfare, echoing the conclusion drawn by Dawkins et al. [55]. The assertion that environmental 231 factors have a greater impact on broiler welfare than stocking density was made by unspecified sources. 232 These conflicting outcomes may stem from variations in broiler species and management practices, 233 underscoring the need for further research to validate these claims. It was concluded that rearing broilers 234 at low density (welfare certified) led to higher welfare indicators, including reduced incidence of FPD, 235 improved feather cleanliness, better litter quality, lower gas emissions (NH₃), and decreased 236 corticosterone concentrations in blood compared to high-density (conventional farm) rearing. Overall, our 237 study confirms that lower stocking density (animal welfare certified farms) results in improved welfare 238 indicators compared to higher stocking density (conventional farms). These findings are expected to 239 contribute to the expansion of broiler animal welfare certified farms in Korea.

240

241 Competing interests

242 No potential conflict of interest relevant to this article was reported.

243

244 Acknowledgments

This work was carried out with the support of "Cooperative Research Program for Agriculture Science and Technology Development (Project No. RS-2021-RD009994)," Rural Development Administration, Republic of Korea.

248

249 Author Contributions

Conceptualization: Kim CH; Data curation: Lim SJ, Jeon JH, Chun JL; Formal analysis: Kim
CH; Methodology: Kim CH, Kim KH; Software: Kim CH; Validation: Kim CH; Investigation: Kim CH;
Writing - original draft: Kim CH; Writing - review & editing: Kim KH, Chun JL, Lim SJ, Jeon JH.

253

254 Ethics approval

The experimental protocol was subject to review and approval by the Institutional Animal Care and Welfare Committee of the National Institute of Animal Science, Rural Development Administration, Republic of Korea (approval No. NIAS-2021-534)

258

260 **References**

- Simitzis PE, Kalogeraki E, Goliomytis SG. Impact of stocking density on broiler performance, meat characteristics, behavioural components and indicators of physiological and oxidative stress. Br
 Poult Sci. 2012;53:721-30. https://doi.org/10.1080/00071668.2012.745930
- Vanhonacker F, Verbeke W, Van Poucke E, Buijs S, Tuyttens FAM. Societal concern related to stocking density, pen size and group size in farm animal production. Livest Sci. 2009;123:16-22. https://doi.org/10.1016/j.livesci.2008.09.023
- Simitzis PE, Kalogeraki E, Goliomytis SG. Impact of stocking density on broiler performance, meat
 characteristics, behavioural components and indicators of physiological and oxidative stress. Br
 Poult Sci. 2012;53:721-30. https://doi.org/10.1080/00071668.2012.745930
- 4. Vanhonacker F, Verbeke W, Van Poucke E, Buijs S, Tuyttens FAM. Societal concern related to stocking density, pen size and group size in farm animal production. Livest Sci. 2009;123:16-22. https://doi.org/10.1016/j.livesci.2008.09.023
- 5. Doizer III WA, Thaxton JP, Branton SL, Morgan GW, Miles DM, Roush WB, Lott BD, VizzierThaxton Y. Stocking density effects on growth performance and processing yields of heavy broilers.
 Poult Sci. 2005;84:1332-8. https://doi.org/10.1093/ps/84.8.1332
- 276 6. Bessei W. Welfare of broilers: a review. World's Poult Sci J. 2006;62:455-66.
 277 https://doi.org/10.1017/S0043933906001085
- 278
 7. Qaid M, Albatshan H, Shafey T, Hussein E, Abudabos AM. Effect of stocking density on the performance and immunity of 1-to 14-d old broiler chicks. Braz J Poult Sci. 2016;18:683-92.
 280 https://doi.org/10.1590/1806-9061-2016-0289
- 281 8. Estevez I. Density allowances for broilers: Where to set the limits? Poult Sci. 2007;86:1265-72.
 282 https://doi.org/10.1093/ps/86.6.1265
- Jones T, Donnelly C, Dawkins MS. Environmental and management factors affecting the welfare of
 chickens on commercial farms in the United Kingdom and Denmark stocked at five densities. Poult
 Sci. 2005;84:1155-65. https://doi.org/10.1093/ps/84.8.1155
- Pandurang LT, Kulkarni GB, Gangane GR, More PR, Ravikanth K, Maini S, Deshmukh VV.
 Overcrowding stress management in broiler chicken with herbal antistressor. Iran J Appl Anim Sci.
 2011;1:49-55.
- McKeith A, Loper M, Tarrant KJ. Stocking density effects on production qualities of broilers raised
 without the use of antibiotics. Poult Sci. 2020; 99:698-701. https://doi.org/10.1016/j.psj.2019.09.004

- 12. Dunlop MW, Moss AF, Groves PJ, Wilkinson SJ, Stuetz RM, Selle PH. The multidimensional
 causal factors of 'wet litter' in chicken-meat production. Sci Total Environ. 2016;562:766-76.
 https://doi.org/10.1016/s.scototenv.2016.03.147
- Taira K, Nagai T, Obi T, Takase K. Effect of litter moisture on the development of footpad dermatitis in broiler chickens. J Vet Med Sci. 2014;76:583-6. https://doi.org/10.1292/jvms.13-0321
- Kaukonen E, Norring M, Valros A. Effect of litter quality on footpad dermatitis, hock burns and
 breast blisters in broiler breeders during the production period. Avian Pathol. 2016;45:667-73.
 https://doi.org/10.1080/030794527.2016.1197377
- Haslam SM. Factors affecting the prevalence of footpad dermatitis, hock burn and breast burn in
 broiler chicken. Br Poult Sci. 2007;48:264-75. https://doi.org/10.1080/00071660701371341
- Meluzzi A. Effect of less intensive rearing condition on litter characteristics, growth performance,
 carcass injuries and meat quality of broilers. Br Poult Sci. 2008;49:505-15.
 https://doi.org/10.1080/00071660802290424
- 304 17. Sirri G, Minelli E, Folegatti S, Meluzzi A. Footpad dermatitis and productive traits in broiler
 305 chickens kept with different stocking densities, litter type and light regimen. Ital J Anim Sci.
 306 2007;6:734-6. https://doi.org/10.4081/ijas.2007.1s.734
- 307 18. Huff G. Thinking about stress and disease in turkeys. Avian Adv. 2001;3:11-2.
- Hassan A, AbdelZaeem HM, Reddy P. Effect of some water supplements on the performance and immune system of chronically heat-stressed broiler chicks. Int J Poult Sci. 2009;8:432-6. https://doi.org/10.3923/ijps.2009.432.436
- Yang X, Li W, Feng Y, Yao J. Effects of immune stress on growth performance, immunity and cecal
 microflora in chickens. Poult Sci. 2011;90:2740-6. https://doi.org/10.3382/ps.2011-01591
- Heckert R, Estevez I, Russek-cohen E, Pettit-Riley R. Effects of density and perch availability on the
 immune status of broilers. Poult Sci. 2002;81:451-7. https://doi.org/10.1093/ps/81.4.451
- Patterson P, Siegel H. Impact of cage density on pullet performance and blood parameters of stress.
 Poult Sci. 1998;77:32-40. https://doi.org/10.1093/ps/77.1.32
- Thomas DG, Son JH, Ravindram V, Thomas DV. The effect of stocking density on the behavior of
 broiler chickens. Kor J Poult Sci. 2011;38:1-4.
- 319 24. National Research Council. Nutrient Requirements of Poultry; 9th ed.; National Academic Press;
 320 Washington, DC, USA, 1994.

- 321 25. AOAC (Association of Official Analytical Chemists). Official Methods of Analysis of AOAC
 322 International; AOAC; Washington DC, USA, 2007.
- 323 26. The Welfare Quality Consortium. The Welfare Quality Assessment Protocol for Poultry (Broilers,
 324 Laying hens). The welfare Quality Consortium, Lelystad, the Netherlands, 2009.
- 325 27. Saxton AM. A macro for converting means separation output to letter grouping in Proc Mixed. In
 326 Proceedings of the 23nd SAS Users Group International, Nashaville, TN, USA, 22-25 March 1998.
- Thomas DG, Ravindran V, Thomas DV, Camden BJ, Cottam YH, Morel PCH, Cook CJ. Influence
 of stocking density on the performance, carcass characteristics and selected welfare indicators of
 broiler chickens. New Zealand Vet J. 2004;52:76-81. https://doi.org/10.1080/00480169.2004.36408
- Shakeri M, Anna A, Kumari S, Abdullah FFG. Response to dietary supplementation of L-glutamin
 and L-glutamate in broiler chickens reared at different stocking densities under hot humid tropical
 conditions. Poult Sci. 2014;93:2700-8. https://doi.org/10.3382/ps.2014-03910
- 30. Cengiz O, Koksal BH, That O, Sevim O, Ahsan U, Uner AG, Ulutas PA, Beyaz D, Buyukyiuk S,
 Yakan A, Onol AG. Effect of dietary probiotic and high stocking density on the performance,
 carcass yield, gut microflora and stress indicators of broilers. Poult Sci. 2015;94:2395-403.
 https://doi.org/10.3382/ps/pev194
- 31. Jeon JJ, Hong EC, Kang HK, Kim SH, Son JS, You AS, Kim HJ. A review of footpad dermatitis
 characteristics, causes and scoring system for broiler chickens. Kor J Poult Sci. 2020;47:199-210.
 https://doi.org/10.5536/KJPS.2020.47.4.199
- 340 32. De Jong IC, Gunnink H, Van Harn J. Wet litter not only induces footpad dermatitis but also reduces
 341 overall welfare, technical performance, and carcass yield in broiler chickens. J Appl Poult Res.
 342 2014;23:51-8. https://doi.org/10.3382/japr.2013-00803
- 343 33. Meluzzi A, Fabbri E, Folegatti E, Sirri F. Survey of chicken rearing conditions in Italy: effects of
 344 litter quality and stocking density on productivity, footpad dermatitis and carcass injuries. Br Poult
 345 Sci. 2008;49:257-64. https://doi.org/10.1080/00071660802094156
- 346 34. Carr LE, Wheaton FW, Douglass LW. Empirical models to determine ammonia concentrations from
 347 broiler chicken litter. Trans ASAE. 1990;33:1337-42.
- 348 35. Liu Z, Wang L, Beasley D, Oviedo E. Effect of moisture content on ammonia emissions from broiler
 349 litter: A laboratory study. J Atmos Chem. 2007;58:41-53. https://doi.org/10.1007/s10874-007-9076350 8
- 351 36. Vilela M, Gates RS, Souza CF, Teles Jr CGS, Sousa F. Nitrogen transformation stages into ammonia 352 in broiler production: sources, deposition, transformation, and emission into environment. Dyna.

- 353 2020;87:214. https://doi.org/10.15446/dyna.v87n214.83318
- 354 37. Kristensen HH, Wathes CM. Ammonia and poultry welfare: a review. World's Poult Sci J.
 355 2000;56:235-45. https://doi.org/10.1079/WPS20000018
- 356 38. Cheon SN, Yoo GZ, Jung JY, Kim CH, Kim DH, Jeon JH. Survey on housing facilities and
 357 management of broiler welfare certified farms. Kor J Org Agric. 2021;29:209-21.
 358 https://doi.org/10.11625/KJOA.2021.29.2.209
- 39. Wang G, Ekstrand C, Svedberg J. Wet litter and perches as risk factors for the development of
 footpad dermatitis in floor housed hens. Br Poult Sci. 1998;39:191-7.
 https://doi.org/10.1080/00071669889114
- 362 40. Saraiva S, Saraiva C, Stilwell G. Feather conditions and clinical scores as indicators of broilers
 363 welfare at the slaughter house. Res Vet Sci. 2016;107:75-9.
 364 https://doi.org/10.1016/j.rvsc.2016.05.005
- 41. Louton H, Bergmann S, Reese S, Erhard M, Bachmeier J, Rosler B, Rauch E. Animal and
 management based welfare indicators for a conventional broiler strain in 2 bran types (Louisiana
 barn and closed barn). Poult Sci. 2018;97:2754-67. https://doi.org/10.3382/ps/pey111
- 368
 42. Sorensen P, Su G, Kestin SC. Effects of age and stocking density on leg weakness in broiler chickens. Poult Sci. 2000;79:864-70. https://doi.org/10.1093/ps/79.6.864
- 43. Mocz F, Michel V, Janvrot M, Moysan JP, Keita A, Riber AB, Guinbretiere M. Positive effects of
 elevated platforms and straw bales on the welfare of fast growing broiler chickens reared at two
 different stocking densities. Animals. 2022;12:542. https://doi.org/10.3390/ani12050542
- 44. Ibrahim RR, Abdel Azeem NM, Mostafa SS, Emeash EE. Studies on some welfare aspects of broiler
 reared under different stocking densities. J Appl Vet Sci. 2017;2:23-34.
 https://doi.org/10.21608/javs.2017.62137
- 45. Haffelin KE, Lindenwald R, Kaufmann F, Dohring S, Spindler B, Preisinger R, Rautenschlein S,
 Kemper N, Anderson R. Corticosterone in feathers of laying hens: an assay validation for evidencebased assessment of animal welfare. Poult Sci. 2020;99:4685-94.
 https://doi.org/10.1016/j.psj.2020.06.065
- 46. Cabajal AO, Tallo-Parra M, Sabes-Alsina M, Mular I, Lopez-Bejar M. Feather corticosterone
 evaluated by ELISA in broilers: A potential tool to evaluate broiler welfare. Poult Sci.
 2014;93:2884-6. https://doi.org/10.3382/ps.2014-04092
- Zulkifli I, Liew PK, Israf DA, Omar AR, Hair-Bejo M. Effect of early age feed restriction and heat
 conditioning on heterophil/lymphocyte ratios, heat shock protein 70 expression and body

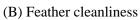
- temperature of heat-stressed broiler chickens. J Therm Biol. 2003;28:217-22.
 https://doi.org/10.1016/S0306-4565(02)00058-X
- 48. Kang HK, Park SB, Kim SH, Kim CH. Effects of stock density on the laying performance, blood
 parameter, corticosterone, litter quality, gas emission and bone mineral density of laying hens in
 floor pens. Poult Sci. 2016;95:2764-70. https://doi.org/10.3382/ps/pew264
- 49. Hocking PM, Maxwell MH, Robertson GW, Mitchell MA. Welfare assessment of modified rearing
 programmes for broiler breeders. Br Poult Sci. 2001;42:424-32.
 https://doi.org/10.1080/00071660120070677
- Son JS, Kim CH, Kang HK, Kim HS, Jeon JJ, Hong EC, Kang BS. Effect of stocking density on the
 feather condition, egg quality, blood parameters and corticosterone concentration of laying hens in
 conventional cage. Kor J Poult Sci. 2020;77:83-93. https://doi.org/10.5536/KJPS.2020.47.2.83
- S1. Craig JV, Craig JA, Vargas J. Corticosteroids and other indicators of hens' well-being in four laying
 house environments. Poult Sci. 1986;65:856-63. https://doi.org/10.3382/ps.0650856
- 398 52. Buijs S, Keeling L, Rettenbacher S, Van Poucke E, Tuyttens FAM. Stocking density effects of
 broiler welfare: Identifying sensitive ranges for different indicators. Poult Sci. 2009;88:1536-43.
 https://doi.org/10.3382/ps.2009-00007
- 401 53. Lee JY, Lee JH, Lee MH, Song YH, Lee JI, Oh SJ. Effect of stocking density and dietary protein
 402 level on performance, meat quality and serum corticosterone of slow-growing Korean meat type
 403 chicken (HanHyop 3). Kor J Poult Sci. 2016;43:219-28. https://doi.org/10.5536/KJPS.2016.43.4.219
- 404 54. Thaxton JP, Doizer III WA, Branton SL, Morgan GW, Miles DW, Roush WB, Lott BD, Vizzier405 Thaxton Y. Stocking density and physiological adaptive response of broilers. Poult Sci.
 406 2006;85:819-24. https://doi.org/10.1093/ps/85.5.819
- 407 55. Dawkins MS, Donnelly CA, Jones TA. Chicken welfare is influenced more by housing conditions
 408 than by stocking density. Nature. 2004;427:342-4. https://doi.org/10.1038/nature02226



- **Figure 1.** Schematic representation of the sampling locations (•) where productivity, blood sampling,
- 412 litter ammonia, carbon dioxide, footpad dermatitis, hock burn, and feather cleanliness were determined.

(A) Footpad dermatitis

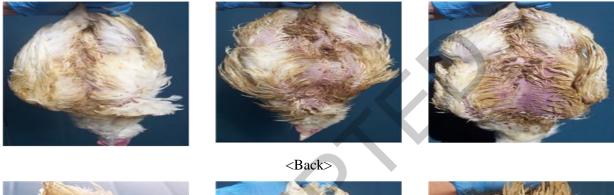








<Front>





Score 1; minor (light)

Score 2; mild (medium)



Score 3; severe (heavy)

- 415 **Figure 2.** Footpad dermatitis of broilers showing how the degree of damage was scored (A) and feather
- 416 condition and cleanliness for the scores of 1~3 on the body of each broiler (B). (RSPCA, 2013)

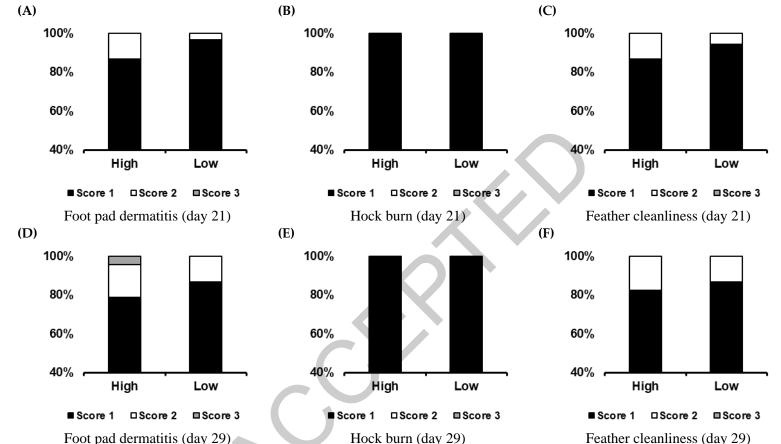


Figure 3. Distribution of broiler assessment results according to the level of footpad dermatitis (A, D), hock burn (B, E), and feather 417 cleanliness (C, E) between high and low stocking density at 21 and 29 days of age. Footpad dermatitis (21 days; χ^2 =0.926, 29 days; χ^2 =0.926, 418 p<0.05), hock burn (21 days; χ^2 =0.926, 29 days; χ^2 =0.926, p<0.05), and feather cleanliness (21 days; χ^2 =0.926, 29 days; χ^2 =0.926, p<0.05) 419 were measured in an average 90 birds/house on high stocking density and 90 birds/house on low stocking density according to the RSPCA 420 (**') 421 (2013). The asteric indicates significance 0.05. at р <

Farm	High density	Low density		
	Conventional farm	Animal welfare Certified farms		
Design	Sanseo-myeon, Jangsu-gun,	Bongnae-myeon, Boseong-gun		
Region	Jeollabuk-do, South Korea	Jeollanam-do, South Korea		
Strain	Arbor Acres			
Housing type	Wind	owless		
Ventilation type	Forced	exhaust		
Flock size, number of birds	32,155	32,000		
House size, m, m ²	99 × 16, 1,584	120× 16, 1,920		
Stock density, (birds/m ²)	20.3	16.7		
Litter type	Rice hulls			
Lighting schedule ¹	Gradually from 23L:1D to 18L:6D in 1	he first 5 days, and continued at 18L:6D		

Table 1. Main characteristics of the conventional (high density) and animal welfare (low density)

423 farms

Ingredients, g/kg	Starter diet (0 to 21 d)	Grower diet (22 to 29 d)
Corn	519.3	546.7
Soybean meal	281.0	230.0
Wheat meal	50.0	100.0
Corn gluten	38.4	19.9
Fish meal	40.0	35.0
Tallow	35.0	35.0
Dicalcium phosphate	18.6	15.9
Limstone	10.0	10.0
Sodium chloride	2.2	2.5
Choline-50%	0.6	0.4
Methionine-99%	1.1	1.1
Lysine-78%	1.4	1.1
Vitamin premix ¹	1.4	1.4
mineral premix ²	1.0	1.0
Total	1,000	1,000
Calculated composition		
ME _n , kcal/kg	3,100	3,150
Crude protein, g/kg	220	190
Calcium, g/kg	10.0	9.2
Available phosphate, g/kg	5.1	4.5
Lysine, g/kg	12.0	10.2
Methionine + Cystein, g/kg	8.7	7.5
Analysis composition		
Gross energy, kcal/kg	3,971	4,035

428 **Table 2.** Composition and nutrient content of the experimental diets.

Crude protein, g/kg

Calcium, g/kg

Available phosphate, g/kg

Lysine, g/kg13.111.7Methionine + Cystein, g/kg8.87.4429¹ Provided per kilogram of the complete diet: vitamin A (vitamin A acetate), 12,500 IU; vitamin D₃,4302,500 IU; vitamin E (DL- α -tocopheryl acetate), 20 IU; vitamin K₃, 2 mg; vitamin B1, 2 mg; vitamin431B₁, 2 mg; vitamin B₂, 5 mg; vitamin B₆, 3 mg; vitamin B₁₂, 18 µg; calcium pantothenate, 8 mg; folic432acid, 1 mg; biotin 50 µg; niacin, 24 mg.

220.3

8.6

5.2

191.1

7.0

5.0

² Provided per kilogram of the complete diet: Fe (FeSO₄·7H₂O), 40 mg; Cu (CuSO₄·H2O), 8 mg; Zn
(ZnSO₄·H₂O), 60 mg; Mn(MnSO₄·H₂O), 90 mg; Mg (MgO) as 1,500 mg. ³ Nutrient contents in all
diets were calculated.

Items	Stock density ²		SEM ³		
Items	High	Low	- SEM	p-value	
Starter periods (0 to 21 d)					
BW gain, g	794.4	802.1	33.39	0.398	
Feed intake, g	1,150	1,147	18.38	0.585	
FCR (feed/gain)	1.37	1.36	0.081	0.325	
Mortality, %	2.58	2.68	0.031	0.298	
Grower periods (21 to 29 d)					
BW gain, g	468.1 ^b	766.2 ^a	28.58	0.045	
Feed intake, g	765.5 ^b	999.5 ^a	17.52	0.039	
FCR (feed/gain)	1.57^{a}	1.30 ^b	0.125	0.035	
Mortality, %	2.35	2.02	0.025	0.298	
Overall periods (0 to 29 d)		$\langle \vee$			
BW gain, g	1,281 ^b	1,568 ^a	40.258	0.048	
Feed intake, g	1,916 ^b	2,147 ^a	30.025	0.026	
FCR (feed/gain)	1.50 ^a	1.37 ^b	0.045	0.325	
Mortality, %	4.92	4.70	0.035	0.258	

438 **Table 3.** Effect of stocking density on body weight in broilers^{1.}

439 ^{a, b} Means in the same row with different superscripts differ significantly (p < .05).

440 ¹Data are least squares means of 90 per treatment.

441 ²Stock density: High = 20.3 birds/m², Low = 16.7 birds/m².

442 ³Standard error of the mean.

443

					-		1
444	Table 4. Effect	of stocking	density on	litter moisture	and age	emission	in broilers ^{1.}
TTT	Table 4. Lincer	of stocking	uclisity off	muci moisture	anu gas	chilission.	in broners

Itama	Stock d	Stock density ²		n volvo
Items	High	Low	$_$ SEM ³	p-value
21 d				
Litter moisture, %	30.9	32.9	1.29	0.325
Gas emission				
CO ₂ , ppm	625.3	635.5	19.25	0.365
NH ₃ , ppm	6.54	6.67	3.891	0.234
29 d				
Litter moisture, %	37.9 ^a	34.8 ^b	2.29	0.043
Gas emission				
CO ₂ , ppm	650.5	648.5	18.25	0.098
NH ₃ , ppm	10.25 ^a	8.95 ^b	0.406	0.047

445 ^{a, b} Means in the same row with different superscripts differ significantly (p < 0.05).

446 ¹Data are least squares means of six per treatment.

447 2 Stock density: High = 20.3 birds/m², Low = 16.7 birds/m².

448 ³Standard error of the mean.

Iteran	Stock density ²			
Items	High	Low		
21 d				
Footpad dermatitis	1.13±0.28 ^a	1.03±0.11 ^b		
Hock burn	1.00 ± 0.00	1.02±0.12		
Feather cleanliness	1.13±0.35	1.06 ± 0.10		
29 d				
Footpad dermatitis	1.26±0.35 ^a	1.13±0.12 ^b		
Hock burn	1.00 ± 0.00	1.04±0.15		
Feather cleanliness	1.18±0.25 ^a	1.13±0.14 ^b		

Table 5. Average scores for footpad dermatitis, hock burn, and feather condition in broilers^{1.}

452 ^{a, b} Means in the same row with different superscripts differ significantly (p < 0.05).

453 ¹Data are least squares means of 90 per treatment.

 2 Stock density: High = 20.3 birds/m², Low = 16.7 birds/m².

Items	Stock density ²			
items	High	Low		
Corticosterone, ng/mL				
21 d	2.52±0.06	2.44±0.13		
29 d	$2.55^{a}\pm0.06$	2.49 ^b ±0.03		

456 **Table 6.** Effects of stocking density on corticosterone in broilers¹

457 ^{a, b} Means in the same row with different superscripts differ significantly (p < 0.05).

458 ¹Data are least squares means of 20 per treatment.

459 ²Stock density: High = 20.3 birds/m², Low = 16.7 birds/m².

460