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# JAST (Journal of Animal Science and Technology) TITLE PAGE

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ARTICLE INFORMATION	Fill in information in each box below
Article Type	Research article
Article Title (within 20 words without abbreviations)	Availability of trace minerals in feed ingredients and supplemental sources (inorganic, organic, and nano) in broiler chickens
Running Title (within 10 words)	availability of trace elements in broilers
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Competing interests	No potential conflict of interest relevant to this article was reported.
Funding sources State funding sources (grants, funding sources, equipment, and supplies). Include name and number of grant if available.	Not applicable.
Acknowledgements	Not applicable.
Availability of data and material	Upon reasonable request, the datasets of this study can be available from the corresponding author.
Authors' contributions Please specify the authors' role using this form.	Conceptualization: Kim MJ. Data curation: Lee JH. Formal analysis: Kim MJ. Methodology: Lee JH. Software: Kim MJ. Validation: Kim MJ. Investigation: Lee JH. Writing - original draft: Lee JH, Kim MJ. Writing - review & editing: Lee JH, Kim MJ.
Ethics approval and consent to participate	all protocols used in this study were approved by the University's Institutional Animal Care and Use Committee (Approval No: KW-180907-1)

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## 8 Abstract

9 This trial aimed to investigate the bioavailability of copper, iron, zinc, manganese, and selenium in nano,  
10 organic, and common inorganic forms. At d 15 of age, a total of 480 birds, one-day-old Ross 308 males,  
11 were used in the current trial and housed in metabolic cages for chickens. All birds were randomly  
12 arranged according to their body weight ( $436 \pm 23$  g) and allotted to 8 experimental diets in a completely  
13 randomized design. There were 12 replicates in each diet group with 5 birds per replicate. The  
14 experimental diets consisted of 7 diets, containing corn, soybean meal (SBM), corn gluten meal (CGM),  
15 fish meal, inorganic premix, organic premix, and nano-premix. There was a higher apparent ileal  
16 digestibility (AID) and standardized ileal digestibility (SID) of copper in corn compared with SBM, CGM,  
17 and fish meal ( $p < 0.01$ ). An increase in AID of iron was observed in broiler chickens fed corn and fish  
18 meal, however, the highest SID of iron was observed in chickens fed fish meal ( $p < 0.01$ ). Moreover, the  
19 SID of iron was higher in chickens fed corn compared with SBM and CGM. The AID and SID of zinc in  
20 CGM treatment were higher than the SBM. An increase in AID of manganese was observed in broiler  
21 chickens fed fish meal compared with the CGM and SBM, however, the highest SID of manganese was  
22 observed in chickens fed CGM ( $p < 0.01$ ). There was the highest AID and SID of selenium in chickens  
23 fed fish meal compared with SBM, CGM, and fish meal ( $p < 0.01$ ). Moreover, the SID of selenium was  
24 higher in chickens fed CGM compared with SBM and corn. The AID and SID of copper, iron, zinc,  
25 manganese, and selenium were higher ( $p < 0.01$ ) in the nano- and organic forms compared with the  
26 inorganic form. In conclusion, fish meal showed a higher bioavailability of iron, manganese, and  
27 selenium compared with CGM and SBM. Moreover, the nano-minerals showed a similar bioavailability  
28 compared with the organic form.

29

30 **Keywords:** Ingredient, inorganic, organic, nano, trace minerals, broilers

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## 32 Introduction

33 Efficient and sustainable production of meat from broiler chickens relies heavily on the ability of the  
34 animal to digest and absorb essential nutrients. Minerals such as zinc (Zn), copper (Cu), iron (Fe),  
35 manganese (Mn), and selenium (Se) are indispensable for growth, development, and overall health [1,2].  
36 The ingredients and sources of these minerals, including inorganic, organic, and nano-forms, profoundly  
37 affect their digestibility and subsequent utilization by livestock species [3,4]. The choice of mineral  
38 sources in broiler chicken diets is a topic of ongoing debate and research in animal nutrition. Although  
39 each type of mineral source has advantages and disadvantages, organic and nano-trace minerals are often  
40 considered superior to inorganic minerals for several reasons, such as bioavailability, the nature of  
41 antagonistic interactions, and environmental impacts [5,6]. Organic minerals are bound to organic  
42 molecules such as amino acids, peptides, or polysaccharides, which can enhance their absorption in the

43 digestive system [5], whereas nano-sized minerals have a larger surface area, potentially leading to  
44 increased absorption [7]. This improved bioavailability indicates that a higher percentage of the mineral is  
45 absorbed and utilized by animals, reducing the risk of mineral waste and the need for excess  
46 supplementation [7]. Research has also shown that inorganic minerals compete with each other for  
47 absorption in the digestive tract [8,9]. For example, excess Cu can interfere with the absorption of  
48 minerals, such as Zn and Fe.

49 Organic and nano-minerals, which are more easily absorbed, may mitigate these antagonistic  
50 interactions, ensuring that poultry can access a broader spectrum of essential minerals without hindrance  
51 [7,8]. They are generally excreted in lower amounts in feces (5.77%), reducing the environmental impact  
52 of excess mineral discharge into the soil and water systems [7]. This could contribute to sustainable and  
53 eco-friendly livestock production practices. However, nanoparticles have a larger surface area, potentially  
54 leading to enhanced absorption in the gastrointestinal tract [10,11]. Thus, mineral engineering at the  
55 nanoscale level represents a cutting-edge approach to improving mineral digestibility. However, the  
56 safety and long-term effects of nano-sized minerals on animal nutrition remain a subject of ongoing  
57 research and debate. It is also important to note that the availability of trace minerals in basic feed  
58 ingredients may vary widely depending on factors such as soil quality, geographical location, and farming  
59 practices. While there is a growing body of research exploring the effects of different mineral sources on  
60 the digestibility of broiler chickens, several knowledge gaps remain in understanding how different  
61 mineral sources affect digestibility for sustainable and efficient livestock production in a world with an  
62 ever-increasing demand for animal proteins. The objective of this study was to evaluate the availability of  
63 trace minerals in feed ingredients and supplemental sources for broiler chickens.

## 65 **Materials and Methods**

66 This study was conducted at the animal metabolism facility of Kangwon National University in  
67 Chuncheon, Republic of Korea, and all protocols used in this study were approved by the University's  
68 Institutional Animal Care and Use Committee (Approval No: KW-180907-1).

### 69 **Trace mineral blends**

70 The trace mineral premix used in this study were prepared in three different types such as inorganic,  
71 organic, and nano. The inorganic premix consisted of sulfate monohydrate form in Cu ( $\text{CuSO}_4 \cdot \text{H}_2\text{O}$ ; 34%  
72 Cu), Fe ( $\text{FeSO}_4 \cdot \text{H}_2\text{O}$ ; 30% Fe), Zn ( $\text{ZnSO}_4 \cdot \text{H}_2\text{O}$ ; 35% Zn), and Mn ( $\text{MnSO}_4 \cdot \text{H}_2\text{O}$ ; 31% Mn), and  
73 sodium form in Se ( $\text{Na}_2\text{SeO}_3$ ; 43% Se). Amino chelate minerals were used as the organic premix,  
74 composing Cu (20%), Fe (20%), Zn (20%), and Mn (20%), and Se yeast containing 10% of Se was used  
75 in the organic premix. Nano-trace minerals were prepared by hot-melt extruder processing (HME), which  
76 was explained by [12]. The nanoparticle sizes of Cu, Fe, Zn, Mn, and Se showed 84, 97, 99, 104, and 107  
77 nm on average, respectively. All inorganic and organic minerals used in this study were purchased from

78 TMC Co. Ltd. (Anyang, Republic of Korea), and Sel-Plex® (Alltech Inc., Nicholasville, USA) was used  
79 as the Se yeast.

### 80 **Birds, diet, and experimental design**

81 Prior to the experimental period, all chicks were fed a commercial starter diet from d 1 to 7 and grower  
82 diet from d 7 to 15 days so that they had normal body conditions with similar weights among the  
83 experimental treatments. At d 15 of age, a total of 480 birds, one-day-old Ross 308 males, were used in  
84 the current trial and housed in metabolic cages for chickens (0.8 × 0.9 m). All birds were randomly  
85 arranged according to their body weight (436±23 g) and allotted to 8 experimental diets in a completely  
86 randomized design. There were 12 replicates in each diet group with 5 birds per replicate. The  
87 experimental diets consisted of 7 semi-purified diets, containing corn, soybean meal (SBM), corn gluten  
88 meal (CGM), fish meal, inorganic premix, organic premix, and nano-premix. An M-free diet was used to  
89 determine the basal endogenous loss of trace minerals loss, and all test diets were formulated to meet or  
90 exceed the requirements of crude protein, amino acids, Ca, and P according to Aviagen [13] (Table 1).  
91 Titanium dioxide (TiO<sub>2</sub>) at 0.3% was supplemented as an indigestible marker to determine the ileal  
92 digestibility of trace minerals.

### 93 **Animal management**

94 All birds were raised in metabolic cages equipped with a couple of nipples and a hopper feeder per  
95 cage, facilitating access to water and feed ad libitum. Birds were kept at temperature of 34 °C for 3 days,  
96 and thereafter, the room temperature was gradually decreased by 3 °C per week until it reached 24 °C.

### 97 **Sample collection**

98 Birds were fed their assigned experimental diets from days 15 to 26 of age, which contained an  
99 adaptation period for 7 days and sampling periods for 5 days [10]. From 22 to 26 days, trays covered with  
100 plastic were placed underneath pens to collect excreta samples. Excreta samples were collected two times  
101 a day, and the samples from each of pens were pooled in a tray and stored at -20 °C until required for  
102 analysis.

### 103 **Chemical analysis**

104 The excreta and feed samples were dried in a forced-air oven at 60 °C for 72 hours and grounded in a  
105 Wiley Mill (Thomas Model 4 Wiley Mill, Thomas Scientific, Swedesboro, NJ, USA) using a 1-mm  
106 screen. The grounded samples (about 1 g) were weighted and heat-treated at 600 °C for 1 hour in an  
107 electric muffle oven. The ashed samples then were cooled and lysed with 10 ml of 50% HCl (v/v), and  
108 were kept covered overnight. The samples were filtered using Whatman filter paper into a 100 ml flask  
109 known as a volumetric flask, which was washed two to three times, after which the samples were diluted  
110 with deionized distilled water. For the plasma samples, 1 ml samples were measured in porcelain  
111 crucibles and oven-dried for 4 hours at 105°C and then ashed for 1 h at 600°C in a muffle furnace. The

112 trace mineral contents of the feed, ileum, and excreta were determined by inductively coupled plasma  
113 emission spectroscopy according to the methods of AOAC [14].

#### 114 **Calculation**

115 The AID and SID of mineral was calculated according to the below equation described by Jeon et al  
116 [15]

$$117 \text{ AID (\%)} = [1 - (M_{\text{digesta}}/M_{\text{diet}}) \times (Cr_{\text{diet}}/Cr_{\text{digesta}})] \times 100,$$

$$118 \text{ IM}_{\text{end}} = (M_{\text{digesta}}) \times (Cr_{\text{diet}}/Cr_{\text{digesta}}),$$

$$119 \text{ SID (\%)} = \text{AID} + (\text{IM}_{\text{end}}/M_{\text{diet}}) \times 100,$$

120  $M_{\text{diet}}$  and  $M_{\text{digesta}}$  are mineral content in the diet and ileal output, respectively (mg/kg of DM);  $Cr_{\text{diet}}$  and  
121  $Cr_{\text{digesta}}$  are chromium content in the diet and ileal digesta, respectively (mg/kg of DM); and  $\text{IM}_{\text{end}}$  refers to  
122 the basal ileal endogenous loss of an mineral (mg/kg of DM intake).

#### 123 **Statistical analysis**

124 The effects of dietary mineral supplementation (inorganic, organic, and HME) and mineral source  
125 (corn, SBM, CGM, fish meal) were determined using a one-way ANOVA procedure (SAS Institute Inc.,  
126 Cary, NC, USA). The difference of means was tested by the Tukey test. A significant difference was  
127 expressed in either  $p < 0.01$  or  $p < 0.05$ , however,  $p$  values 0.05 to 0.1 were given to indicate if the value  
128 tended to differ.

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130

## 131 **Results**

132 The influence of mineral bioavailability from ileum distal part on different feed ingredients is shown in  
133 Figures. There were higher apparent ileal digestibility (AID) and standardized ileal digestibility (SID)  
134 values for Cu in corn than in SBM, CGM, and fish meal ( $p < 0.01$ ; Figure 1). The AID of Fe was greater  
135 in broiler chickens fed corn or fish meal; however, the highest SID of Fe was observed in chickens fed  
136 fish meal ( $p < 0.01$ ; Figure 2). Moreover, the SID of Fe was higher in chickens fed corn than in those fed  
137 SBM or CGM. The AID and SID of Zn in the CGM treatment group were higher than those in the SBM  
138 treatment group (Figure 3). The AID of Mn was higher in broiler chickens fed fish meal compared with  
139 those fed CGM and SBM; however, the highest SID of Mn was observed in chickens fed CGM ( $p < 0.01$ ;  
140 Figure 4). The highest AID and SID of Se were observed in chickens fed fish meal compared to those fed  
141 SBM, CGM, and fish meal ( $p < 0.01$ ; Figure 5). Moreover, the SID of Se was higher in chickens fed  
142 CGM than in those fed SBM or corn. The effects of Cu, Fe, Zn, Mn, and Se source bioavailability are  
143 presented in Figure 6, 7, 8, 9, 10; respectively. The AID and SID of minerals were higher ( $p < 0.01$ ) in the  
144 nano- and organic forms than in the inorganic form.

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## 147 **Discussion**

148 Cu plays an important role in the growth performance of chickens and needs to be supplemented in the  
149 diet of broiler chickens [16-18]. The higher AID and SID availability of Cu in corn than in SBM could be  
150 linked to the chemical forms of Cu present in these feed ingredients. CuSO<sub>4</sub> is used as Cu source in this  
151 study. Moreover, corn contains lower levels of Cu-binding antinutritional factors, such as phytates or  
152 oxalates [19,20], which can reduce Cu absorption. Phytates are naturally occurring compounds in plant-  
153 based feed ingredients, including SBM [20]. They have strong affinities for minerals such as Cu [3].  
154 When Cu forms complexes with phytates, it becomes less soluble in the gastrointestinal tract of chickens  
155 [18]. The reduced presence of phytate in corn results in reduced interference with Cu absorption [3]. As a  
156 result, more of the Cu present in corn is available for uptake by chicken intestinal cells. Oxalates are  
157 another group of anti-nutritional factors that bind Cu [3,19]. These compounds can form insoluble  
158 complexes with Cu, reducing its absorption in the digestive system [19]. In general, corn has a lower  
159 concentration of oxalates than SBM [19], contributing to its higher Cu bioavailability.

160 The increased AID and SID of Fe and Se in fish meal compared with those in CGM and SBM may be  
161 due to differences in the chemical forms and nutritional interactions of these ingredients. Fish meal  
162 contains Fe and Se in more soluble forms or organically complex minerals, making them more accessible  
163 for absorption [1]. Organic complexes provide favorable chemical environments for absorption except  
164 phytate [5]. Inorganic minerals such as Fe and Se can form complexes with organic molecules such as  
165 amino acids or peptides in fish [1]. These complexes are organically bound or chelated minerals, which  
166 increase bioavailability because the surrounding organic molecules can shield the minerals from  
167 interactions with other dietary components that might inhibit absorption. This protective effect can  
168 enhance mineral absorption by reducing the likelihood of the formation of insoluble complexes with  
169 antagonistic compounds [21]. Additionally, organic complexes can serve as specific transport  
170 mechanisms that facilitate mineral uptake across the intestinal epithelium [2]. For example, amino acid  
171 complexes can be absorbed by amino acid transporters in the gut [8]. Additionally, the presence of free  
172 amino acids in fish meal may further enhance mineral solubility and absorption. Amino acids form stable  
173 complexes with minerals, thereby improving their transport through the intestinal lining [2,5]. The amino  
174 acid profile of fish meal, which is rich in sulfur-containing amino acids such as methionine and cysteine,  
175 enhances Se uptake owing to the formation of seleno-amino acids [4], which are more efficiently  
176 absorbed.

177 The lower Zn content in CGM (5.36 mg/kg) than in SBM (14.42 mg/kg) is an important factor to be  
178 considered. Zn is absorbed in the small intestine through specific transport systems located on the surface  
179 of enterocytes [2,11,22]. These transporters are shared among different minerals, and competition for  
180 binding sites can occur when multiple minerals are present [8,9]. When the dietary Zn content is lower in  
181 the CGM, there may be less competition for these transporters and receptors. With fewer competing

182 minerals, Zn has a greater opportunity to efficiently bind to available transporters and be taken up by  
183 enterocytes [8]. Moreover, the body regulates Zn homeostasis to maintain stable internal mineral  
184 concentrations [9]. When dietary Zn intake is low, the body enhances the efficiency of Zn absorption in  
185 the intestines to meet physiological needs [9]. Therefore, the body reduces the absorption rate to prevent  
186 excessive Zn accumulation. This regulatory mechanism helps maintain the Zn balance.

187 The substantial difference in Mn content between the meal (3.08 mg/kg) and SBM (13.24 mg/kg) was a  
188 critical factor. Mn is absorbed by the small intestine through specific transport systems and receptors. In  
189 the small intestine, minerals such as Mn are taken up by enterocytes through specific transporters and  
190 receptors [1,23]. These transporters can be shared among various minerals, and competition for binding  
191 sites can occur when multiple minerals are present [2,8]. In the case of lower dietary Mn levels, there may  
192 be less competition for these transporters and receptors. Reduced competition provides Mn with a greater  
193 opportunity to efficiently bind to available transporters and be absorbed by the enterocytes. Moreover, the  
194 body has mechanisms that regulate Mn homeostasis to ensure that the internal concentration of Mn  
195 remains stable [1,2]. When dietary Mn intake is low, the body can enhance the efficiency of Mn  
196 absorption in the intestine to meet its physiological needs. The bioavailability of Mn in fish meal may be  
197 higher because of reduced competition for absorption sites. This, in turn, could have resulted in higher  
198 AID and SID values for Mn in fish meal than in the SBM.

199 Organic minerals are typically chemically bound to organic molecules such as amino acids or peptides  
200 [4,5]. These organic complexes often mimic forms found in natural feeds. These forms are often  
201 bioavailable and are easier for the digestive system to absorb [2,5]. In contrast, nano-minerals refer to  
202 minerals that have been reduced to very small particle sizes, often at the nanoscale [6,15,22]. Nano-  
203 minerals exhibit unique properties, including increased surface area and improved solubility [10,11]. This  
204 enhanced solubility may make the minerals more suitable for absorption. Although the nano- and organic  
205 minerals possess different modes of absorption, the fact that there were no significant differences between  
206 the organic and nano-minerals suggests that a lower particle size and increased surface area can  
207 comparably increase absorption. This result indicates that the nano-minerals in our study were engineered  
208 to be highly soluble and effectively absorbed, similar to their organic forms. In some cases, nano-minerals  
209 can be tailored to have properties akin to those of organic complexes, enabling them to compete with  
210 organic forms in terms of bioavailability. Previous publications have shown a higher absorption of nano-  
211 Cu [16,17], nano-Fe [7], nano-Zn [11,22], nano-Mn [23], and nano-Se [24] in the HME form compared  
212 with the common inorganic form. Therefore, our study highlights that the organic and nano-forms are  
213 superior to the inorganic forms in terms of absorption and that both organic and nano-forms are equally  
214 efficient in enhancing bioavailability.

## 215 **Conclusion**

216 The results of this study showed that fish meal had higher bioavailability of Fe, Mn, and Se than CGM  
217 and SBM. Corn exhibited the highest Cu bioavailability. The minerals in nano-and organic forms showed



218 higher bioavailability than the common inorganic source, and nano-minerals showed similar  
219 bioavailability to the organic form.

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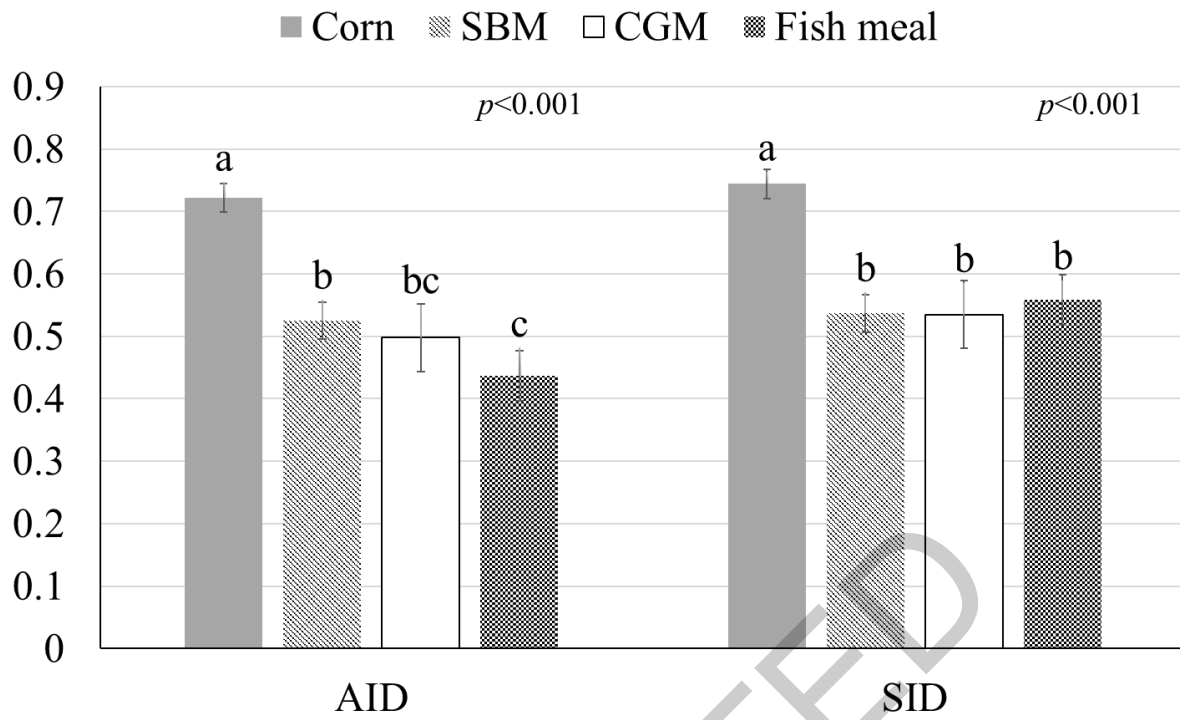
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Table 1. Nutrient composition of test diets (% , as-fed basis, in broilers)

Item	M-free	Ingredient				Source		
		Corn	SBM	CGM	Fish meal	Inorganic	Organic	Nano
Test ingredient	-	73.87	40.00	10.00	5.00	-	-	-
Cornstarch	38.10	-	29.17	41.05	38.38	37.95	37.95	37.95
Dextrose	20.00	-	20.00	20.00	20.00	20.00	20.00	20.00
Casein	30.00	22.00	4.32	21.70	25.75	30.00	30.00	30.00
Cellulose	5.00	-	-	-	5.00	5.00	5.00	5.00
Soybean oil	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
Monocalcium phosphate	2.20	1.18	0.88	1.95	1.54	2.20	2.20	2.20
Limestone	2.00	-	2.30	2.12	1.60	2.00	2.00	2.00
Choline Chloride	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05
Salt	0.20	0.20	0.20	0.20	0.20	0.20	0.20	0.20
L-Lysine (78%)	-	0.25	0.26	0.40	-	-	-	-
DL-Methionine (99%)	-	-	0.37	0.08	0.03	-	-	-
Vitamin premix <sup>1</sup>	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15
Mineral premix <sup>2</sup>	-	-	-	-	-	0.15	0.15	0.15
Titanium dioxide	0.30	0.30	0.30	0.30	0.30	0.30	0.30	0.30
Total	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00
Calculated nutrient composition								
Gross energy (kcal/kg)	3,929	3,970	4,013	4,017	3,997	3,923	3,923	3,923
Crude protein (%)	21.87	21.87	21.87	21.87	21.87	21.87	21.87	21.87
Calcium (%)	1.05	1.08	1.06	1.06	1.06	1.05	1.05	1.05
Phosphorus (%)	0.46	0.46	0.46	0.46	0.46	0.46	0.46	0.46
Lysine (%)	1.53	1.53	1.53	1.52	1.57	1.53	1.53	1.53
Methionine and cysteine (%)	1.02	1.03	1.03	1.03	1.03	1.02	1.02	1.02
Copper (mg/kg)	-	3.23	5.87	2.08	0.62	17.39	16.79	16.80
Iron (mg/kg)	-	20.44	36.88	31.35	8.07	20.36	20.47	20.41
Zinc (mg/kg)	-	6.60	14.42	5.36	9.69	111.36	110.49	110.36
Manganese (mg/kg)	-	3.73	13.24	0.72	3.08	121.40	120.49	120.52
Selenium (mg/kg)	-	0.09	0.09	0.17	0.19	0.31	0.31	0.32
Analyzed nutrient composition								
Crude protein (%)	21.92	21.88	22.01	21.95	21.90	21.93	21.99	21.96
Calcium (%)	1.06	1.11	1.06	1.15	1.13	1.09	1.06	1.06
Phosphorus (%)	0.46	0.48	0.50	0.49	0.49	0.48	0.49	0.46

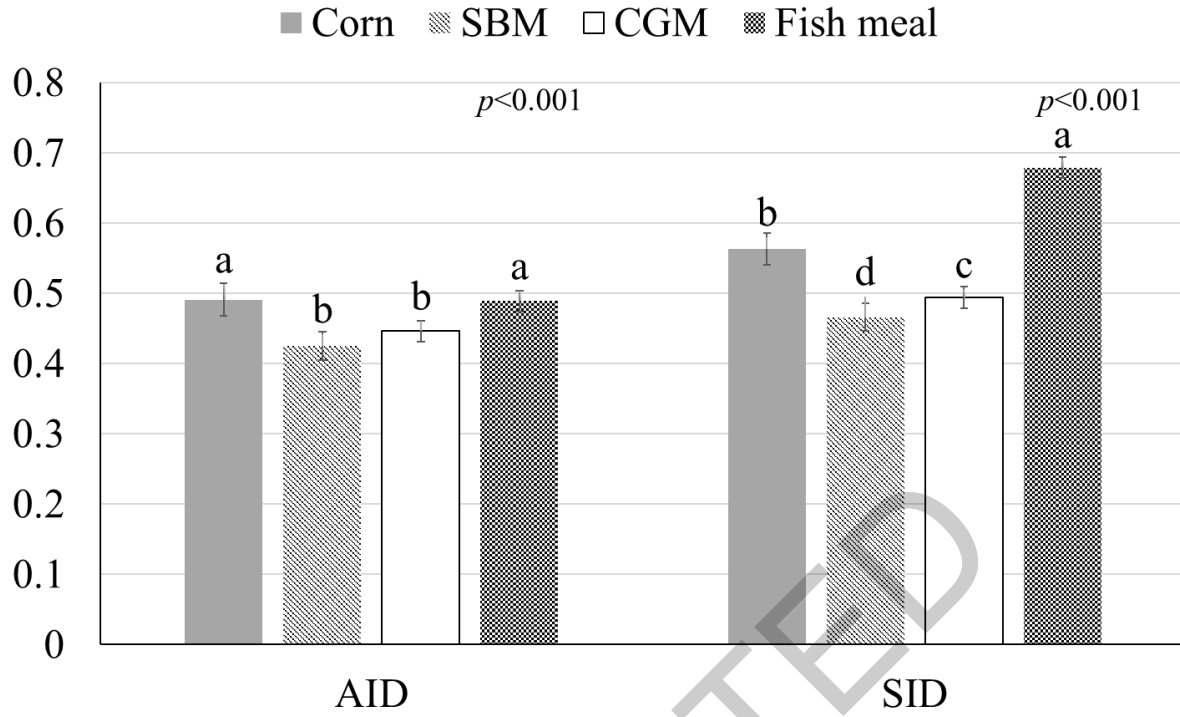
<sup>1</sup>Supplied per kilogram of diet: 9,000 IU vitamin A, 1,800 IU vitamin D3, 30 mg vitamin E, 1 mg vitamin K3, 1 mg vitamin B1, 10 mg vitamin B2, 4 mg vitamin B6, 0.02 mg vitamin B12, 12 mg pantothenic acid, 30 mg niacin, 0.20 mg biotin, 0.50 mg folic acid

<sup>2</sup>Supplied per kilogram of diet: 16.0 mg copper, 20.0 mg iron, 0.25 mg cobalt, 110.0 mg zinc, 120.0 mg manganese, 1.40 mg iodine, 0.30 mg selenium



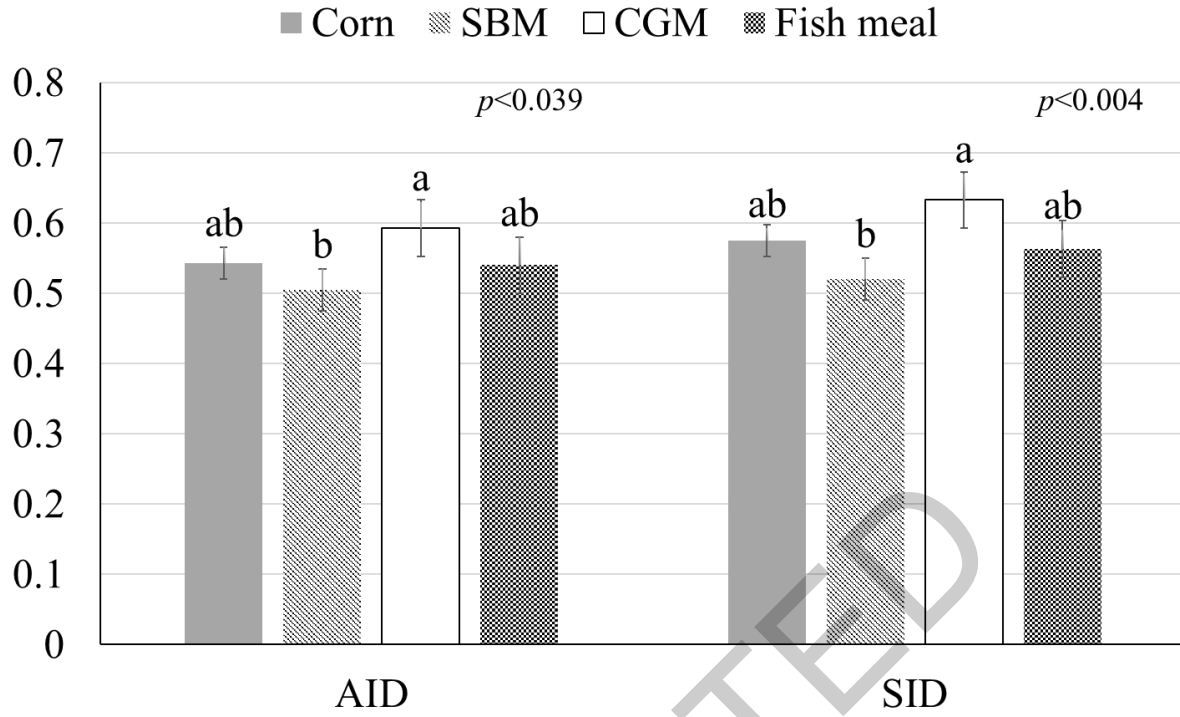
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Figure 1. Apparent and standardized ileal trace mineral digestibility coefficient of Cu ingredients in broiler chickens



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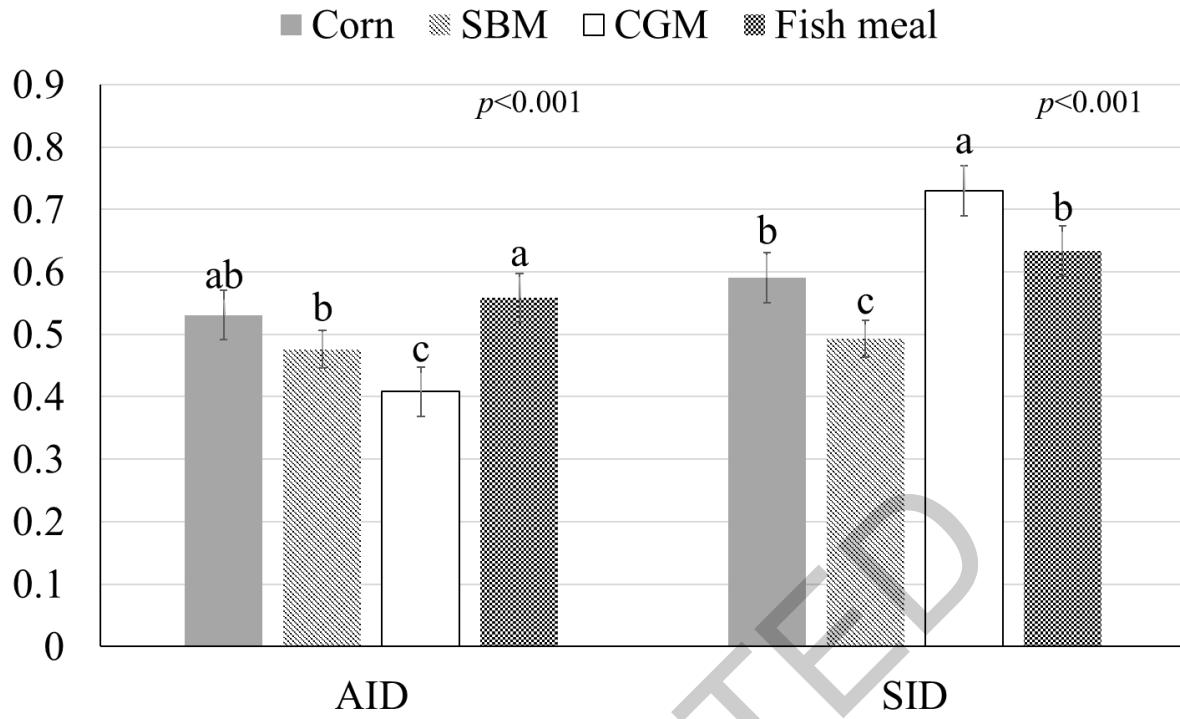
Figure 2. Apparent and standardized ileal trace mineral digestibility coefficient of Fe ingredients in broiler chickens



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Figure 3. Apparent and standardized ileal trace mineral digestibility coefficient of Zn ingredients in broiler chickens





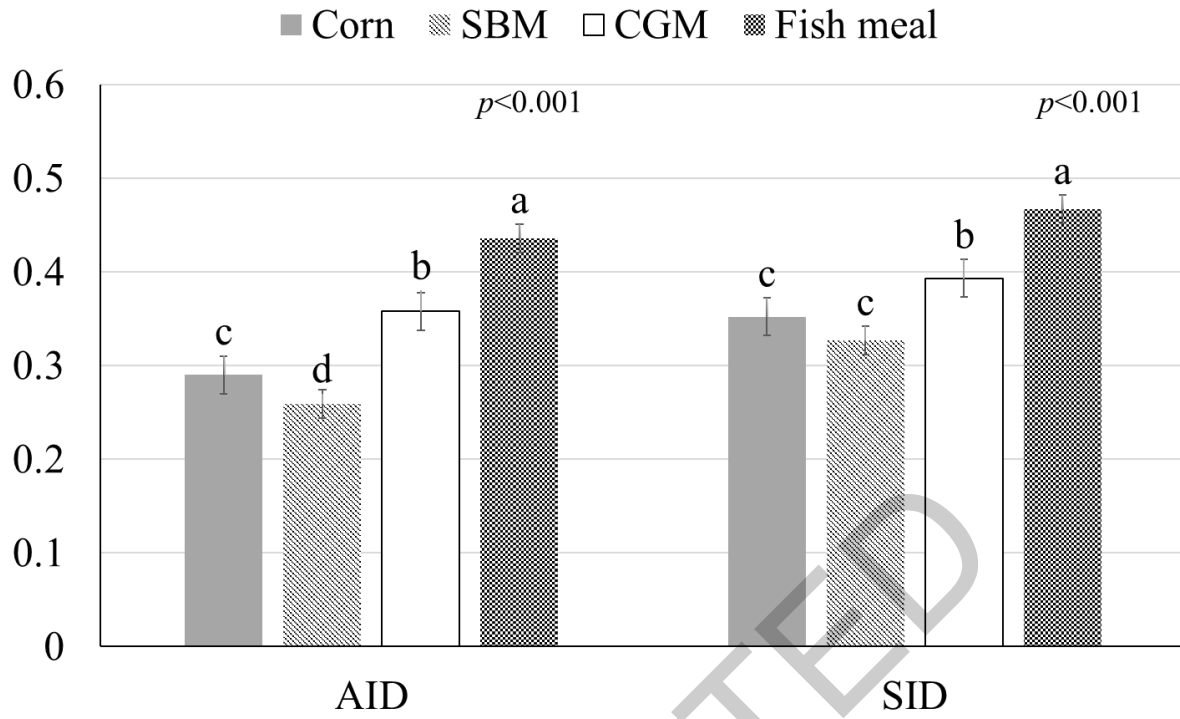
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Figure 4. Apparent and standardized ileal trace mineral digestibility coefficient of Mn ingredients in broiler chickens



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Figure 5. Apparent and standardized ileal trace mineral digestibility coefficient of Se ingredients in broiler chickens

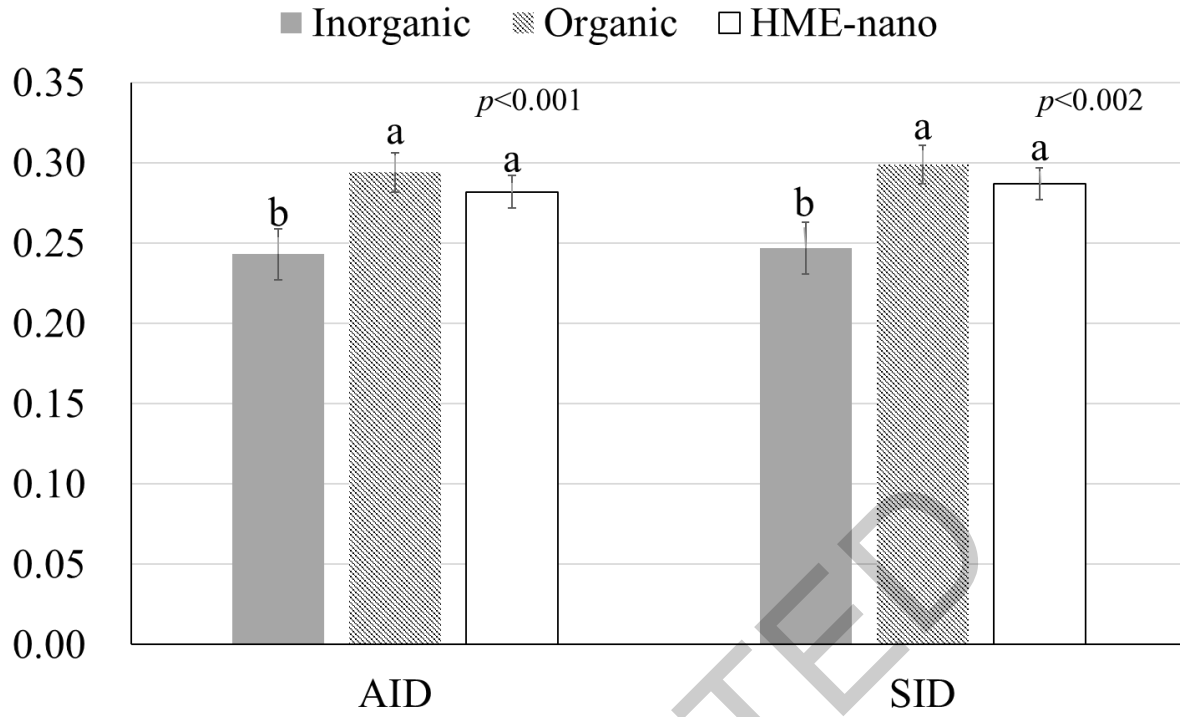
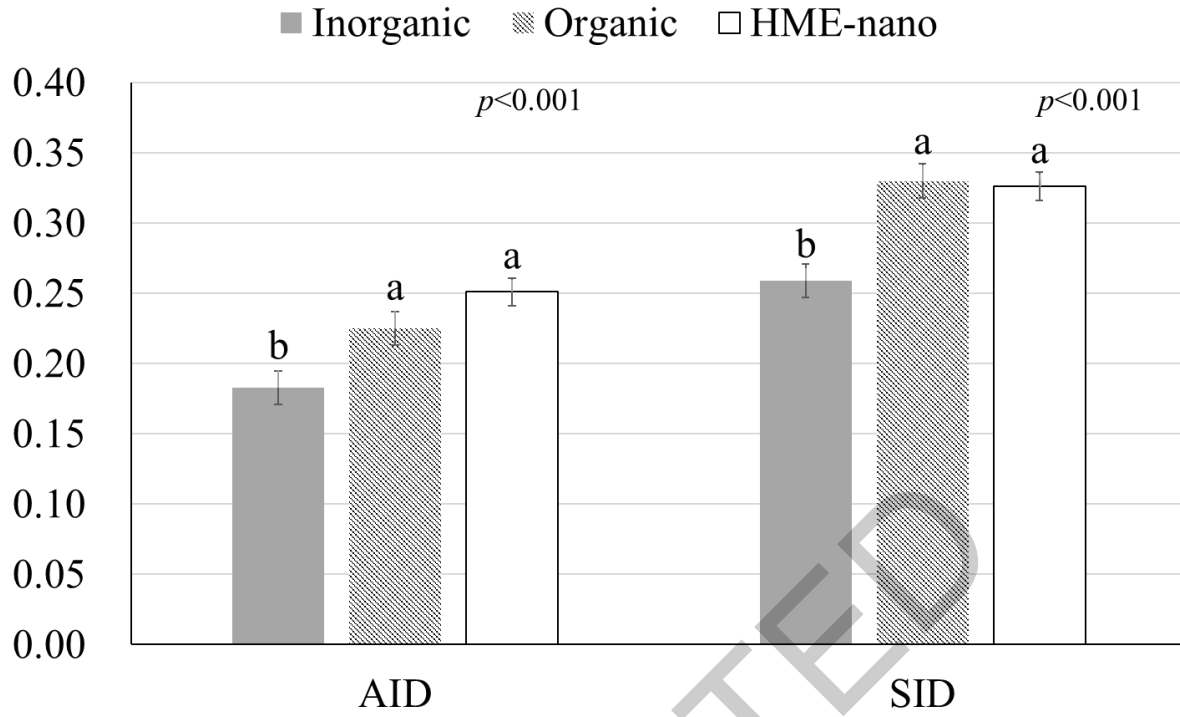
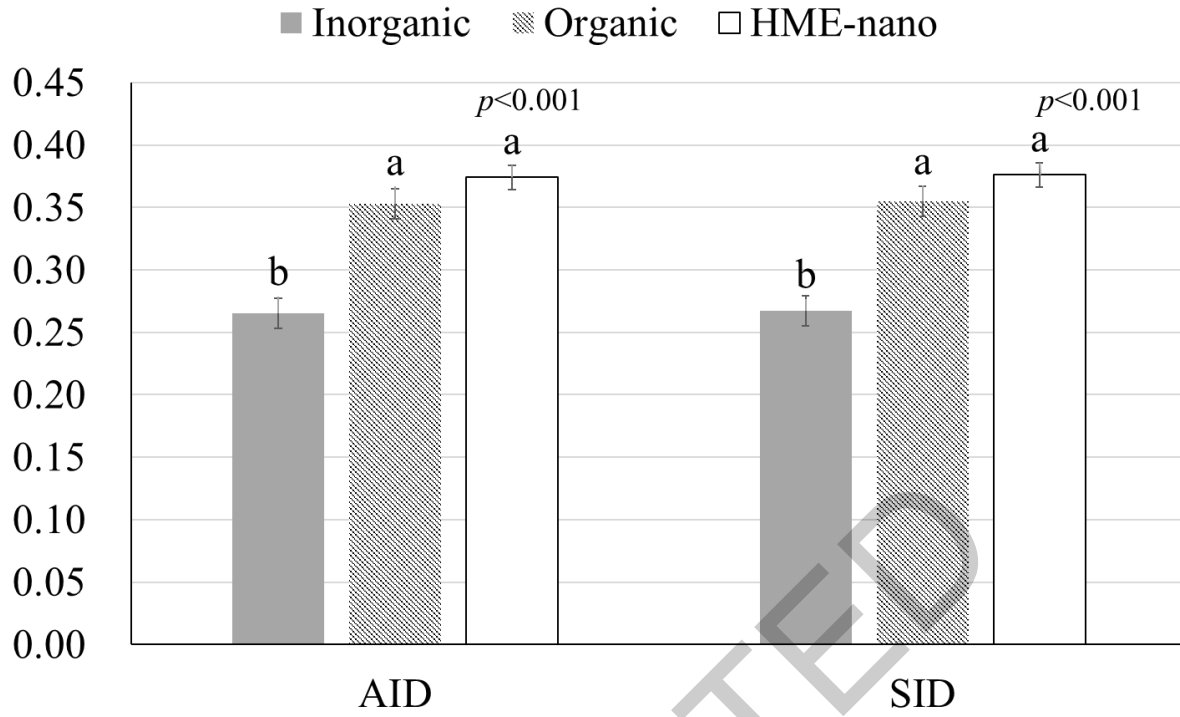
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Figure 6. Apparent and standardized ileal trace mineral digestibility coefficient of Cu source in broiler chickens



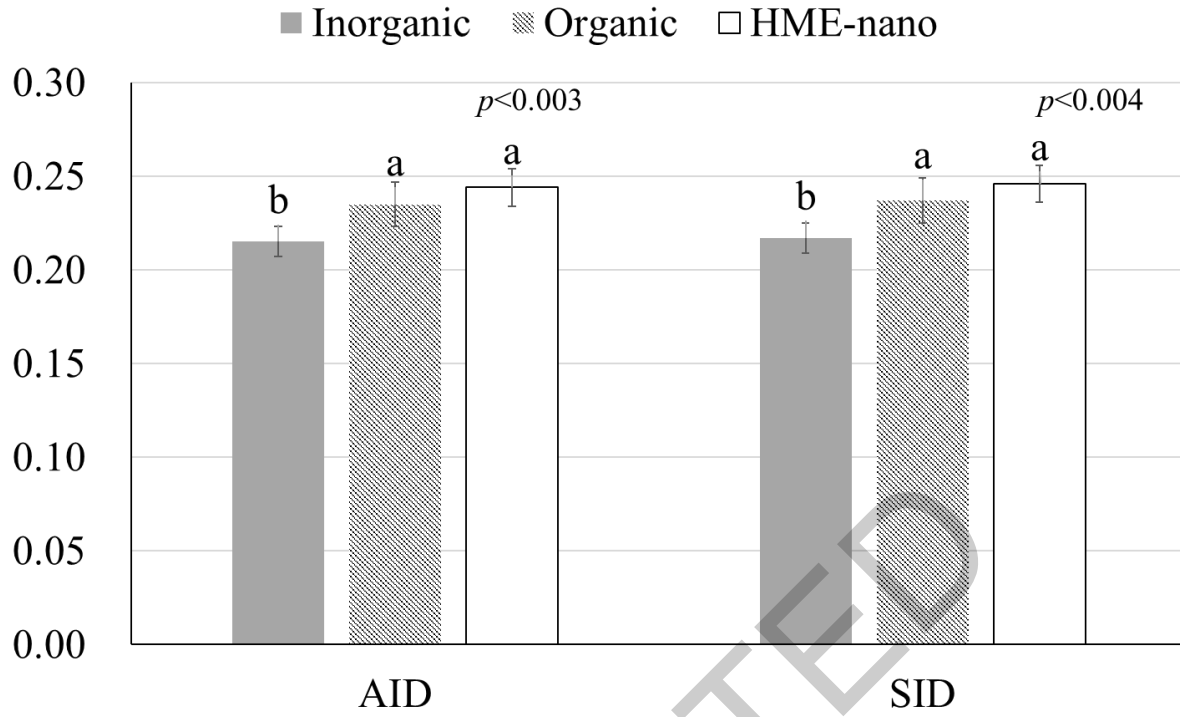
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Figure 7. Apparent and standardized ileal trace mineral digestibility coefficient of Fe source in broiler chickens



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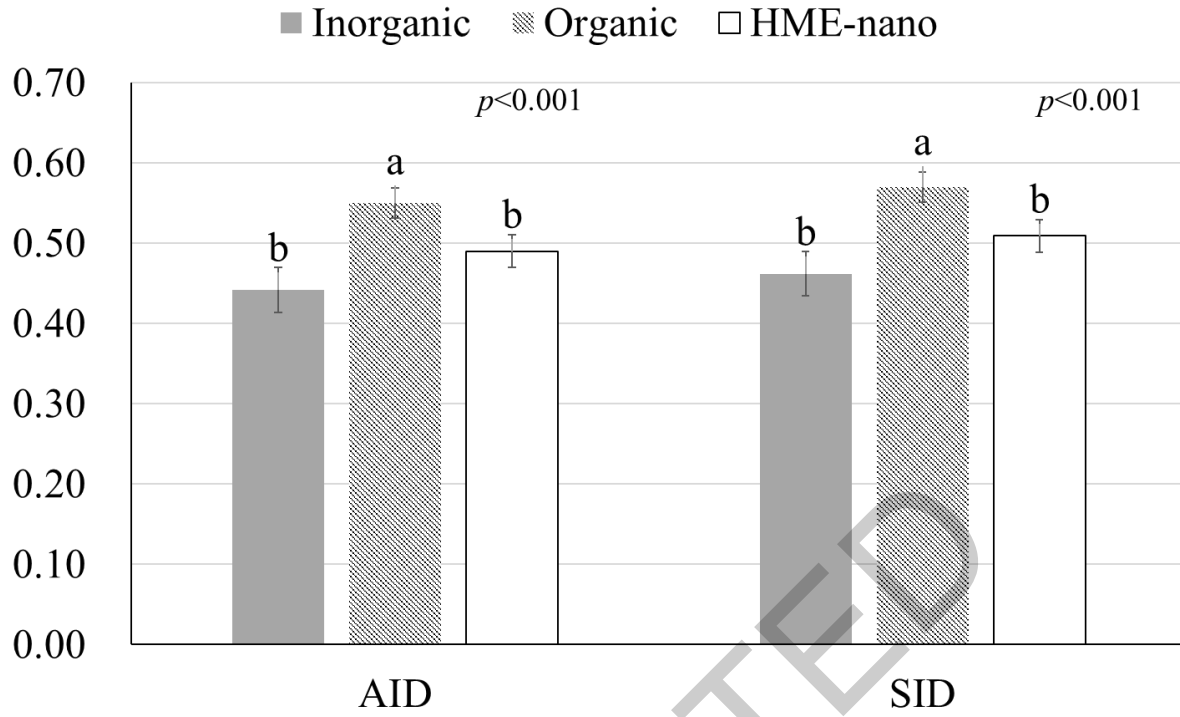
Figure 8. Apparent and standardized ileal trace mineral digestibility coefficient of Zn source in broiler chickens



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Figure 9. Apparent and standardized ileal trace mineral digestibility coefficient of Mn source in broiler chickens

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Figure 10. Apparent and standardized ileal trace mineral digestibility coefficient of Se source in broiler chickens